



*Restoring the Environment.
Protecting Our Future.*

Optimization of Groundwater Remediation Design and Performance

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Optimization in Environmental Restoration

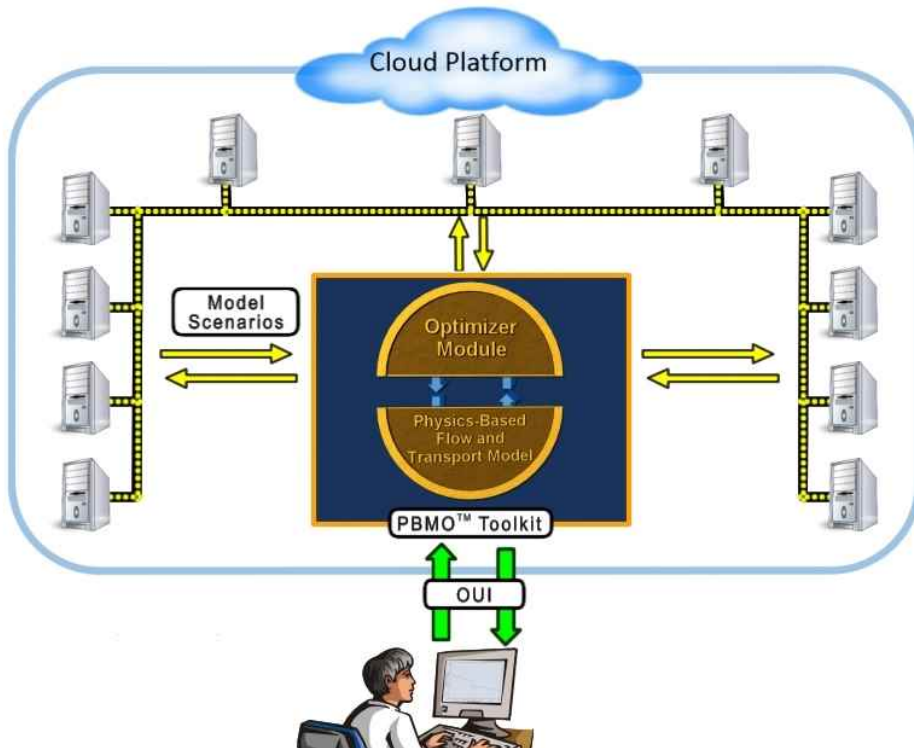
- ▶ Any incremental improvement at any phase of the project
- ▶ Engineering evaluations of existing systems with recommendations for improvements
- ▶ **Physics-based models linked with optimization algorithms to design new or optimize existing remedies**

Problem Formulation

- ▶ Objective Function (Find the Best Result)
 - ▶ Minimize: cost or time to achieve cleanup criteria
 - ▶ Maximize: mass removal/destroyed
- ▶ *Decision Variables (Possible Remedy Configurations)*
 - ▶ *Pumping and injection rates, treatment locations, bioremediation amendment strength and injection frequency*
- ▶ Constraints
 - ▶ Pump & treat system capacities, plume control areas, remediation time/cost

Physics-Based Management Optimization (PBMO™)

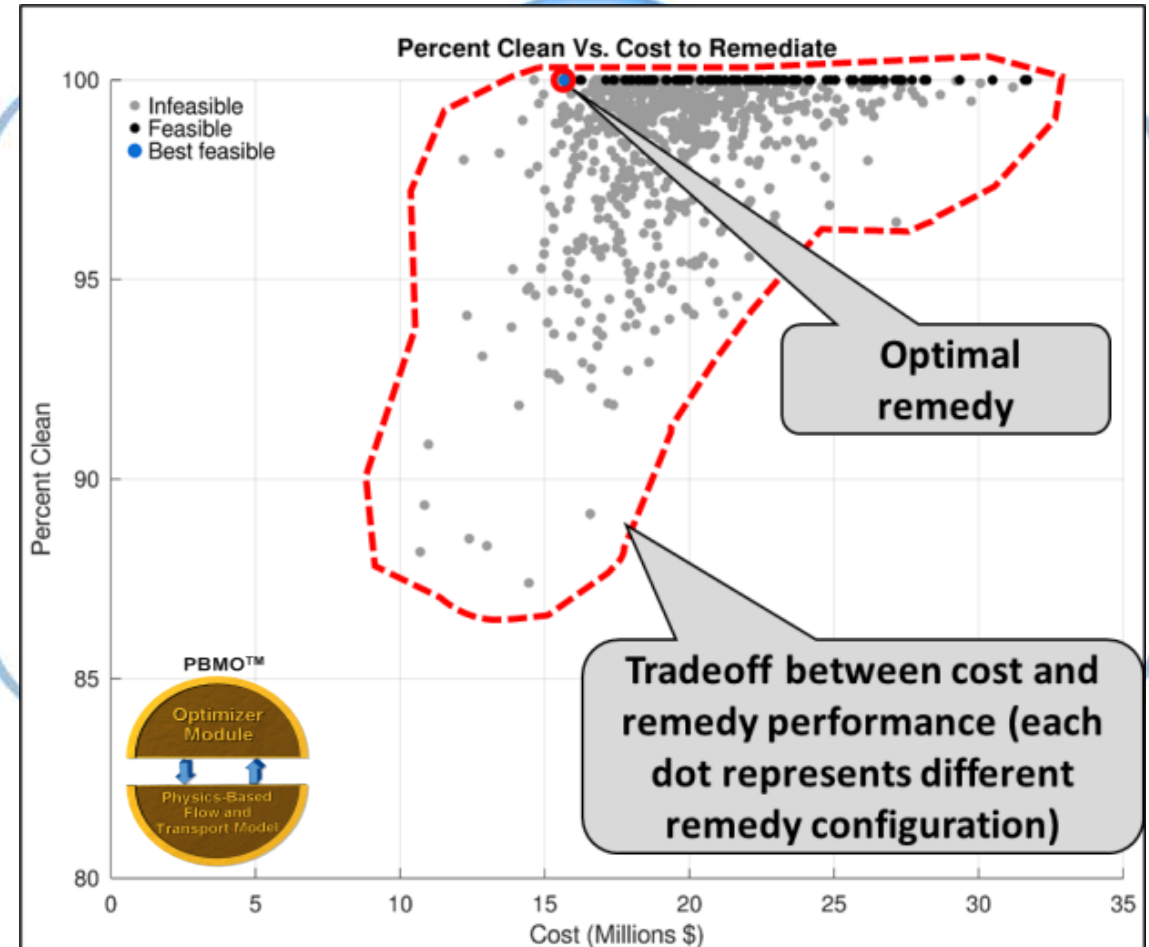
- ▶ Links optimization with flow and transport modeling to find the best solution



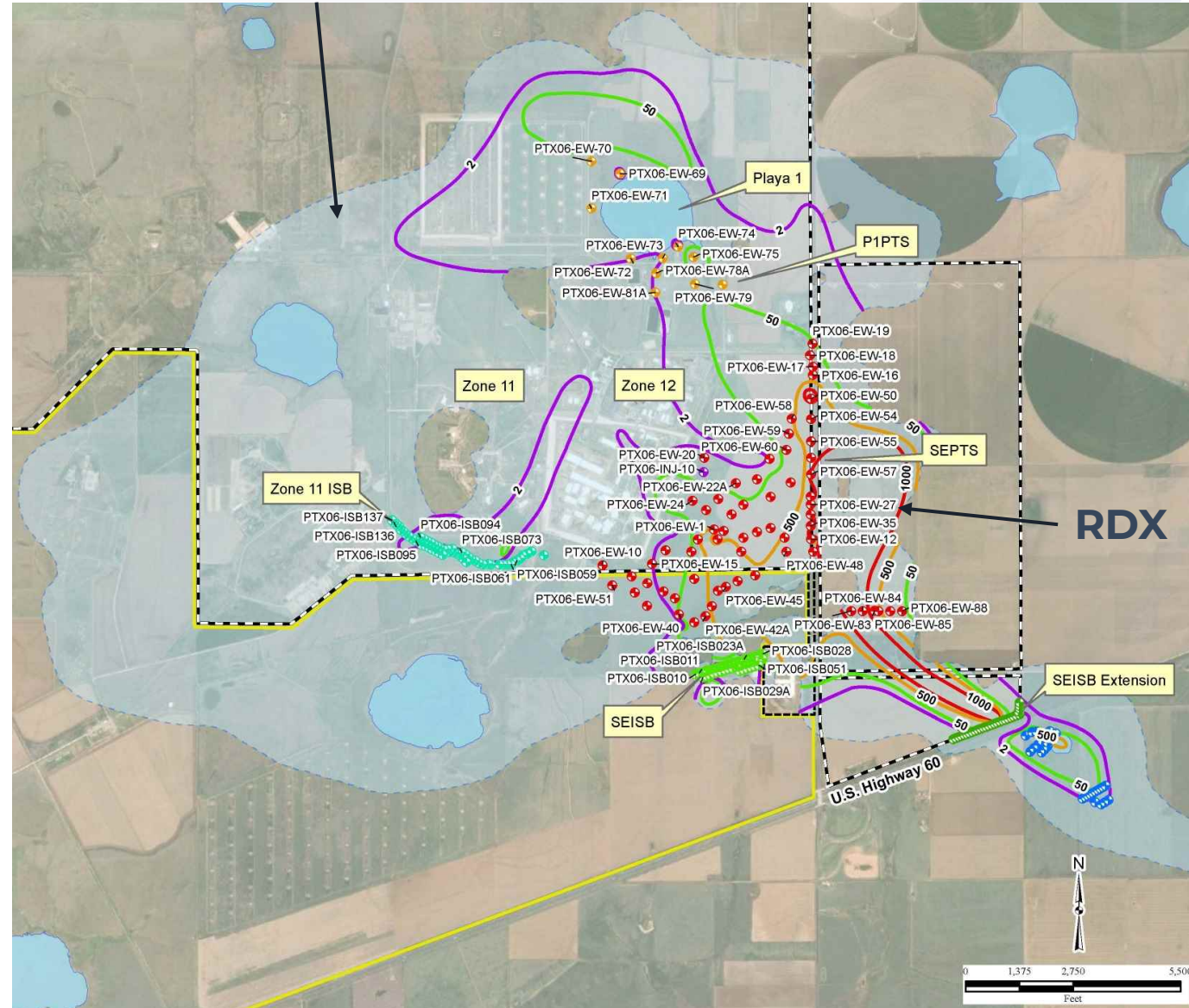
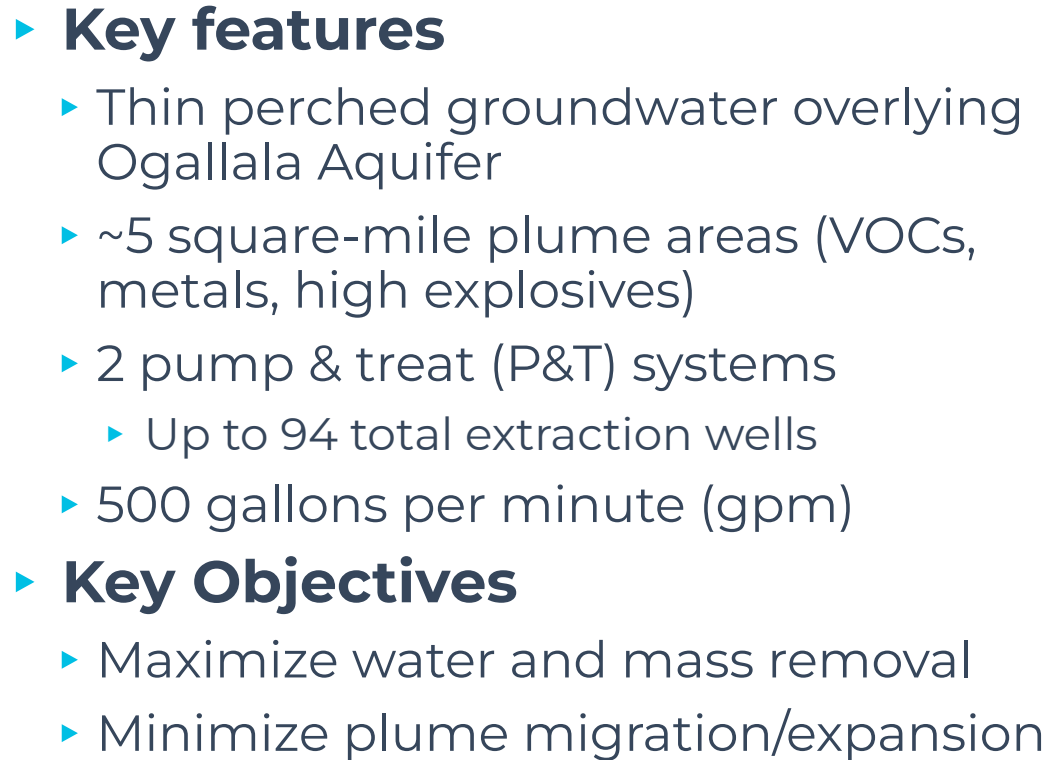
- ▶ Utilizes cloud or distributed computing
- ▶ Enables rapid evaluation of hundreds to thousands of remedy configurations
- ▶ Prioritizes the timing, location, and strength of activities
- ▶ Illustrates tradeoffs between remedy performance and cost

Illustrate Applications at Three Sites

- ▶ Approach
 - ▶ Develop/update conceptual site model (CSM)
 - ▶ Calibrate flow and transport model
 - ▶ Transient flow and transport
 - ▶ Single or multiple contaminants
 - ▶ Link model with optimization algorithm (PBMO™)
 - ▶ Evaluate and report results



Perched Groundwater Extent



Site 1: Pantex P&T Systems, continued

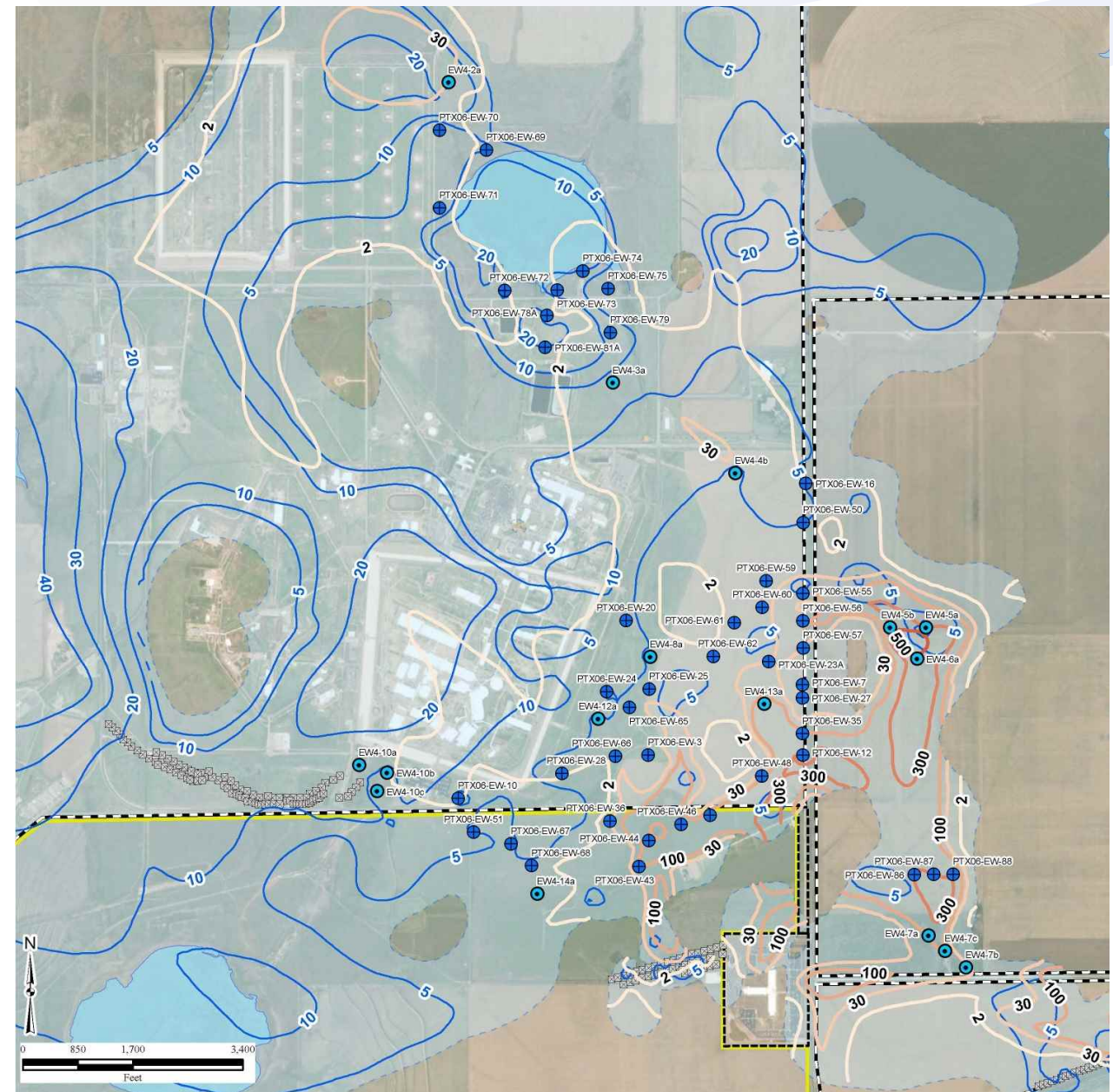
▶ Key Elements

- ▶ Groundwater remedy includes source control, P&T, and in situ bioremediation (ISB)
- ▶ Maximize RDX, Cr(VI), and perchlorate mass removal
- ▶ Time = 20 years
- ▶ Optimal analysis performed on individual P&T systems and blend of the top 40, 60, and 80 performing wells
 - ▶ Compared against predicted baseline performance
- ▶ Best solution chosen for additional analysis (new wells versus new ISB)

Site 1: Pantex P&T Systems, continued

► Optimal Design

- Dynamically-Dimensioned Search Algorithm (DDSA)
 - Completed over 300,000 total model runs
 - Cloud costs ~\$450 for 20,000 runs
- Improved migration control by 32 kg (49%)
- Combined mass removal and decay increased by 200 kg (13%)



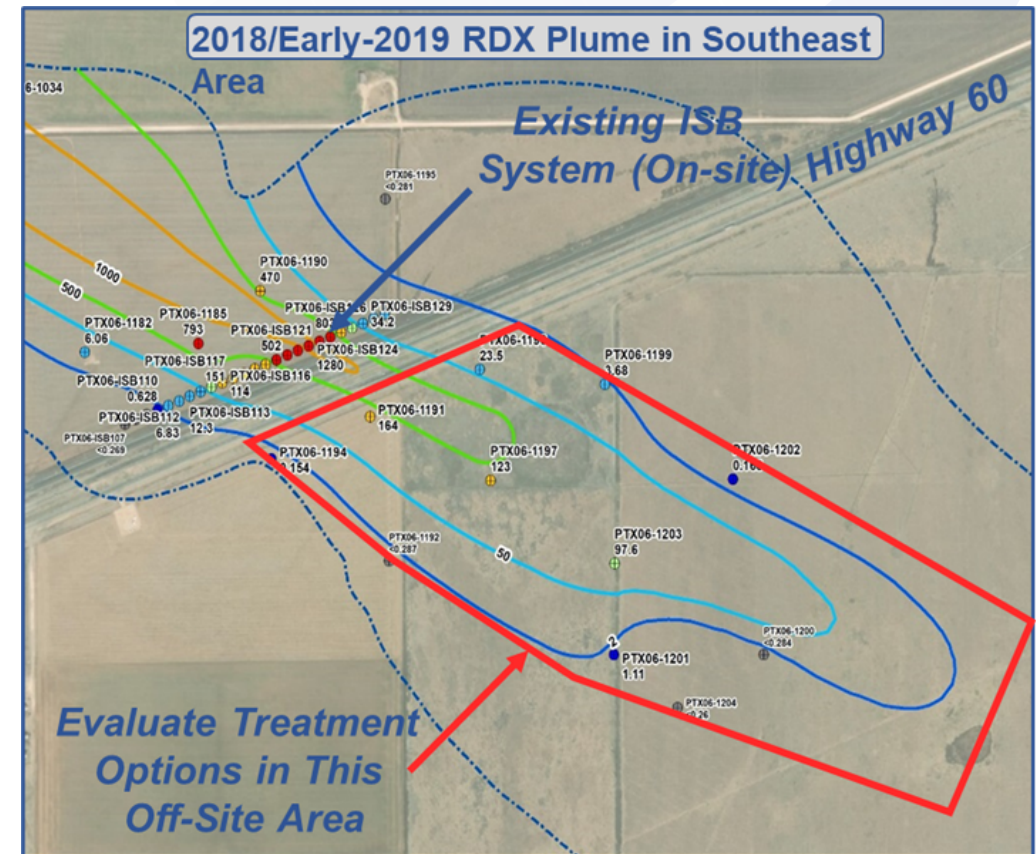
Site 2: Combined Treatments

► Key Features

- Perched groundwater overlying Ogallala Aquifer
- ~2,800 ft long by 1,600 ft wide RDX plume (offsite)
- Saturated thickness <20 ft
- Depth to water >280 ft

► Key Objectives

- Find lowest cost solution to remediate RDX in 25 years or less using a combination of ISB/P&T/MNA

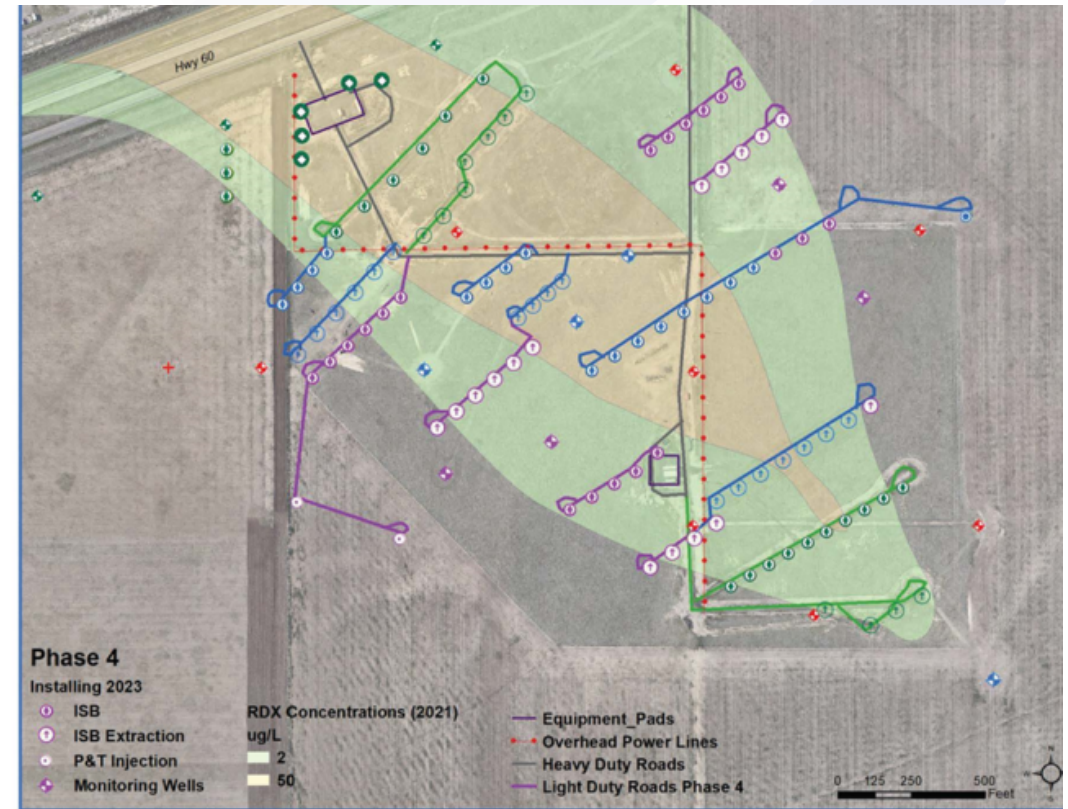


Site 2: Combined Treatments, continued

► Key Elements

- No migration beyond lease boundary
- Last injection within 15 years or less
- Active remediation 25 years or less
- All water from treatment area and water balance
- RDX degradation rate tied to total organic carbon
- Meet budgetary phased-installation requirements (4 phases)
- Address uncertainty from geologic heterogeneity

Planned System after Phase 4 (2023) Install



Modified from November Public Meeting Presentation

CNS, November 1, 2022; T. Biggs

https://pantex.energy.gov/sites/default/files/Public_Meeting_2022.pdf



Site 2: Combined Treatments, continued

► Optimal Design

- Globally Adaptive Stochastic Search Algorithm
- Evaluated over 2,900 different designs
- Top 65 designs assess within 20 calibrated flow systems
- Ranked 1,300 designs to identify best solution that met performance criteria across all 20 flow systems
- 53 ISB extraction wells; 64 ISB injection wells; 8 P&T wells

Realization #																			
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Time to Clean-up (years)																			
24.0	23.0	17.5	23.0	20.5	17.5	23.5	24.0	21.0	23.5	25.0	24.0	23.5	22.0	24.5	17.5	21.0	23.0	25.0	22.0
Last Injection (years)																			
15.0	11.0	10.5	15.0	10.5	11.0	12.0	11.0	14.0	15.0	15.0	13.0	15.0	11.5	15.0	10.5	13.0	10.5	15.0	14.5

Realization	Capital Cost (\$)	OM Cost (\$)	Total Cost (\$)
5	1.53E+07	3.66E+06	1.90E+07
3	1.53E+07	3.67E+06	1.90E+07
6	1.53E+07	3.75E+06	1.90E+07
16	1.53E+07	3.78E+06	1.91E+07
18	1.53E+07	3.80E+06	1.91E+07
8	1.53E+07	4.01E+06	1.93E+07
14	1.53E+07	4.04E+06	1.93E+07
7	1.53E+07	4.04E+06	1.93E+07
2	1.53E+07	4.06E+06	1.94E+07
4	1.53E+07	4.52E+06	1.98E+07
9	1.53E+07	4.59E+06	1.99E+07
19	1.53E+07	4.65E+06	1.99E+07
12	1.53E+07	4.66E+06	2.00E+07
17	1.53E+07	4.67E+06	2.00E+07
10	1.53E+07	4.88E+06	2.02E+07
20	1.53E+07	5.05E+06	2.03E+07
13	1.53E+07	5.09E+06	2.04E+07
1	1.53E+07	5.13E+06	2.04E+07
11	1.53E+07	5.57E+06	2.09E+07
15	1.53E+07	6.02E+06	2.13E+07

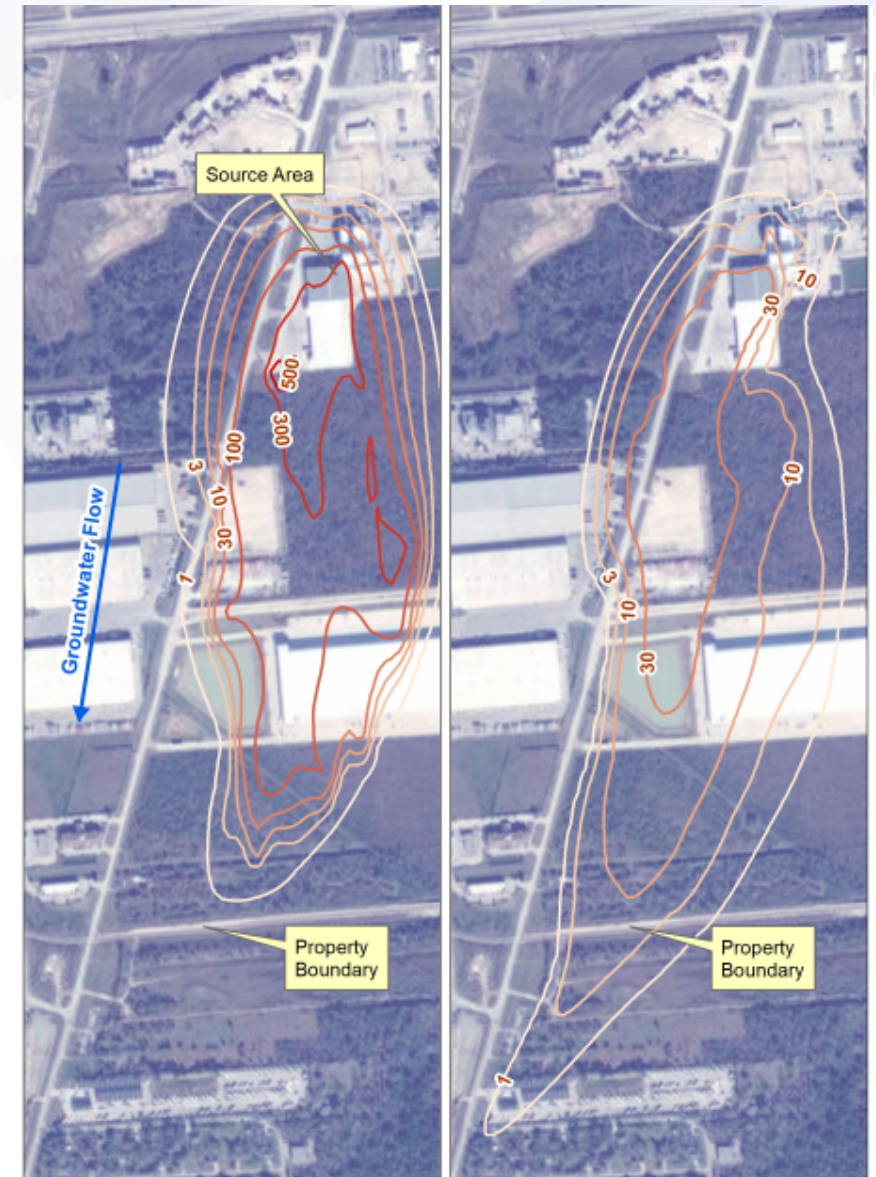
Site 3: Commercial Site

► Key Features

- Dense brine with organics/inorganics released to alluvial system
- Contaminant storage within alluvium and underlying bedrock (diffusion between mobile and immobile domains)
- Plumes extend >4,000 ft from source impinging on site boundary
- Current remedy at boundary limited effectiveness and long durations (>100-150 yrs) needed

2021

T = 40 years



Site 3: Commercial Site, continued

▶ **Key Objectives**

- ▶ Conduct a feasibility-level multi-objective optimization
 - ▶ Minimize pumping rate and minimize pumping duration such that offsite migration above clean up criteria is prevented

▶ **Key Elements**

- ▶ No migration beyond property boundary
- ▶ Account for back diffusion
- ▶ Combined extraction rate <360 gpm
- ▶ Active remediation time <40 years

Site 3: Commercial Site, continued

► Optimal Design

- Pareto Dynamically-Dimensioned Search Algorithm
- Set of solutions representing tradeoffs between combined pumping rate and pumping duration
 - Total extraction 204 to 244 gallons per minute
 - Duration 32.2 to 36.2 years (reduced from >100 years)
- Allowed pulsed pumping to address back diffusion
- Analysis supported decision to include P&T remedy and identified data gaps for additional characterization

Conclusions

- ▶ Linking optimization with physics-based process models
 - ▶ Provides a framework for more informed decisions pertaining to groundwater remediation
 - ▶ Increases confidence that the problem has been thoroughly examined and best option has been chosen, which will result in cost savings/cost avoidance and stakeholder agreement

Lessons Learned

- ▶ Including transport processes provides insights beyond flow-only optimization
 - ▶ Concentrations can stagnate due to well interference
 - ▶ Determine when to transition from one technology to another
 - ▶ Assess impacts from tailing due to back diffusion
 - ▶ Identification of key data gaps
- ▶ Communication at key points in the project
 - ▶ CSM, flow and transport calibration, optimization plan, and then results
- ▶ Review/incorporate data during system installation; adjust design, if necessary
- ▶ Plan for uncertainties

CONTACT

Thank you

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