

Answering the Challenges of Low Permeability Formations



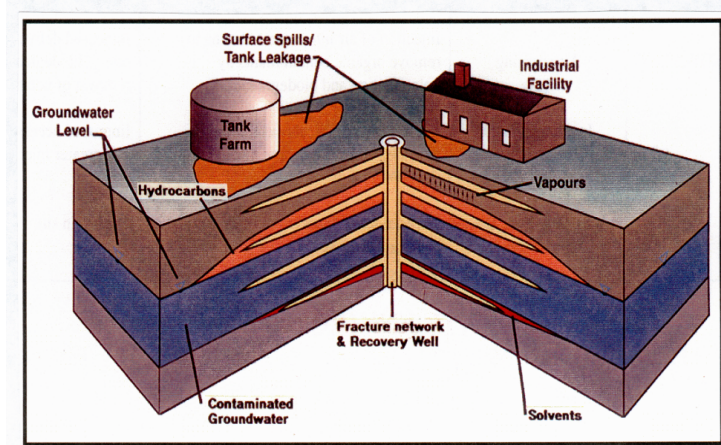
GEO TACTICAL
REMEDICATION

Battelle 2024
Session: C7. Low-Permeability Zone Treatment Approaches,
Permeability Enhancements, and Case Studies

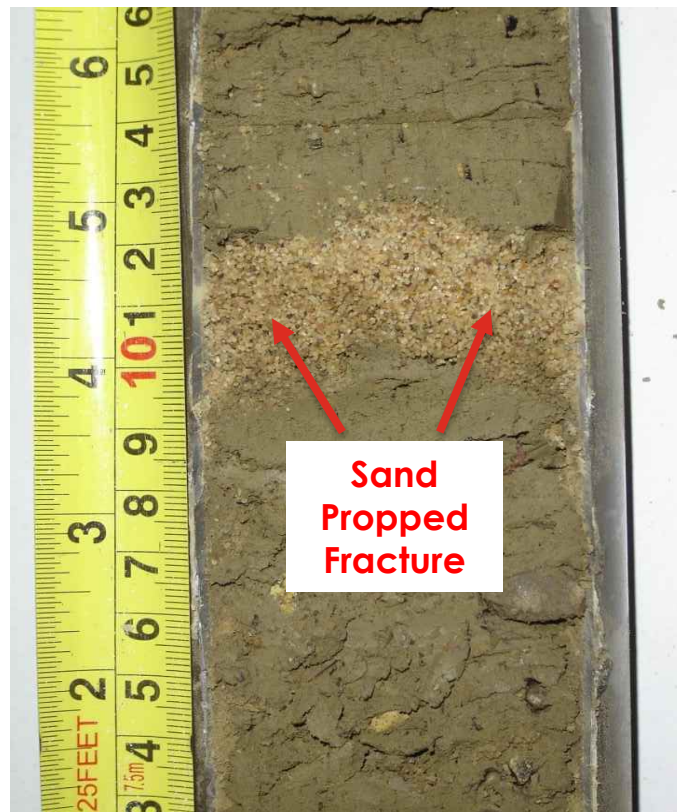
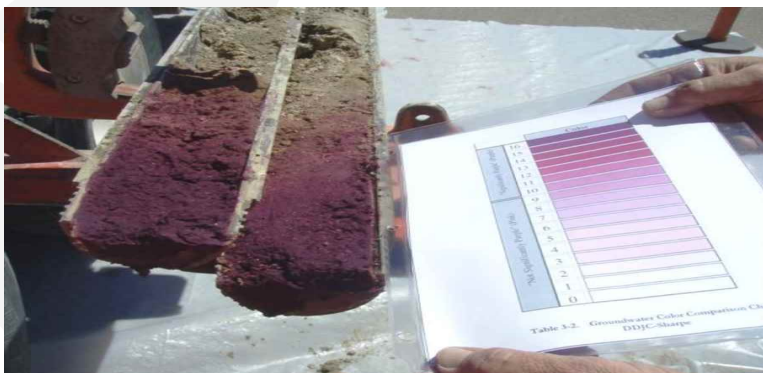
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Principal

Fracture Injection

- *Fracture Injection* is a process in which a fluid is applied to a soil or rock mass until failure of the soil or rock occurs, which results in a tensile parting (i.e. fracture)
- Used for:
 - Increasing bulk permeability
 - Greater treatment area per well
 - Better contact with contaminants in matrices with secondary porosity
 - Solid phase amendments



Fractures Exposed



Site 1 – Multiphase Extraction System Enhancement



Criteria	Site Information
Depth	26 to 39 ft bgs
Matrix	Fine grained clays and silts
Contaminant	Condensate
Location	Onsite and offsite migrating towards a lake and underneath highway
Site	Current MPE system at the site

MPE Enhancement Program

Sand Proppant & Surfactant

Program Plan

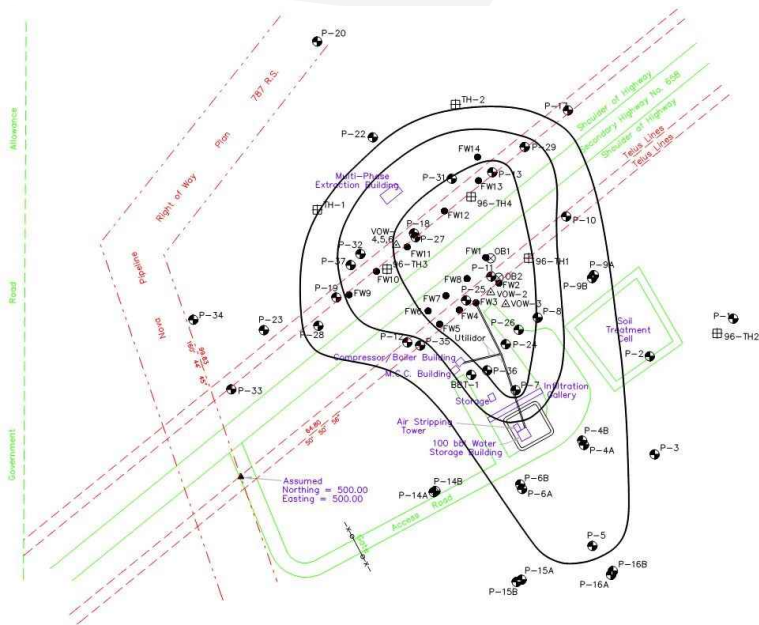
- Sand fractures emplaced with surfactant
- Fracture depths 26 to 39 ft bgs
- 14 borehole locations completed in two phases
- Complete the fracture boreholes as recovery wells

Field Program Adjustments

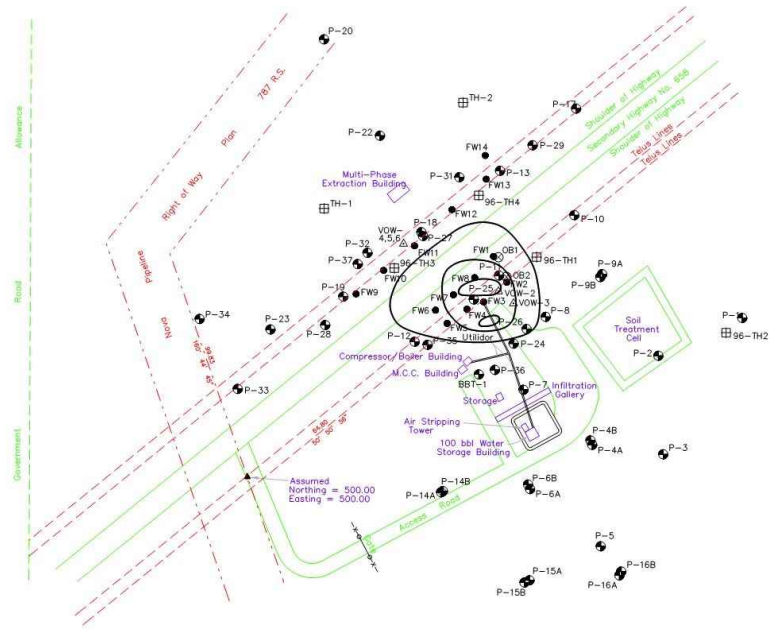
- No significant adjustments

MPE Enhancement Program – Plume Reduction

Prior to Sand Fracturing



4 Years After Sand Fracturing



MPE Enhancement Program

Sand Proppant & Surfactant – Discussion

Results

Parameter	Baseline Recovery Well	Fractured Recovery Well
Hydraulic Conductivity (m/s)	3×10^{-8}	4×10^{-6}
Flow Rate – Total (gal/day)	35	125
Flow Rate – Condensate (gal/day)	6.4	96
Liquid Composition - % condensate	18%	77%
Radius of Influence (ft)	5 to 6	16 to 19

- Sand fracturing reduced the number of wells required for plume capture, from 50 to 17 (includes three conventional recovery wells)

Lessons Learned

- Increase groundwater condensate recovery by using a surfactant
- Recovery of residual condensate would be more effective with multiple applications of surfactants.

Site 2 – Injection Enhancement

- Former Whittaker Bermite Facility, Santa Clarita, California
 - Former munitions and explosives manufacturing
- Approach
 - Permeability enhancement by sand propped fracturing
 - Emplaced pathways to be used for future permeation injections
- Pilot program to determine if 25 ft ROI achievable
- Full scale program

Geology and Contaminants

- Geology: Two lithological units
 - Quaternary alluvium- sand, gravel and boulders
 - Saugus Formation- semi-indurated conglomerate, coarse sandstone, and siltstone
- GW flow direction to NW
- Saugus Formation Hydraulic Conductivity – 10^{-4} to 10^{-6} m/s
- Both units are contaminated
 - Perchlorates
 - VOCs – tetrachloroethene and trichloroethene
- Depth – 55-70 ft bgs

Permeability Enhancement Program

- Pilot: Permeability enhancement feasibility for the site
 - Permeability Enhancement:
 - Fracture injection of sand proppant into the Saugus Formation
 - Collect data:
 - Enhancement activities, collect tiltmeter (geophysical) analysis of enhanced pathways
 - Tracer solution:
 - In conjunction with tiltmeter to confirm ROI (if 25ft ROI achieved then full scale)
- Full Scale – Emplace sand proppant in 6 additional BHs

Challenges

- Sloughing encountered at some locations/depths
 - Cased to deeper depths
 - Change to top down method with single packer
 - Inflated packer in bottom of casing
- High leak off into formation during injection
 - Indicates that formation is much more permeable than expected
 - Permeability enhancement not required in zone

Project Plan and Adjustments

Parameter	Pilot		Full	
	Plan	Adjustment	Plan	Adjustment
Emplacement Borehole (EB)	1		6	5
Emplacement Pathways (EP)/ Interval	4	6	5	1 - 4
Sand emplaced (lbs)	20,100	17,000	120,600	66,270
Slurry Volume Pumped (gal)	3,000	2,450	21,600	9,325
Confirmation	Tiltmeter and tracer dye		Tiltmeter	

Overall Project Summary

Parameter	Pilot	Full	Overall
Emplacement Borehole (EB)	1	5	6
Emplacement Pathways (EP)	6	12	18
Injected Interval	57 - 69 ft bgs	59 - 71 ft bgs	57 - 71 ft bgs
Slurry Volume Pumped	2,450 gal	9,325 gal	11,775 gal
Sand Mass Emplaced	~17,000 lbs	~66,250 lbs	~83,000 lbs
EP initiation pressure	208 - 321 psi	197 - 697 psi	197 - 697 psi
Injection Flow rate	17-105 gal/min	105 - 112 gal/min	17 - 112 gal/min

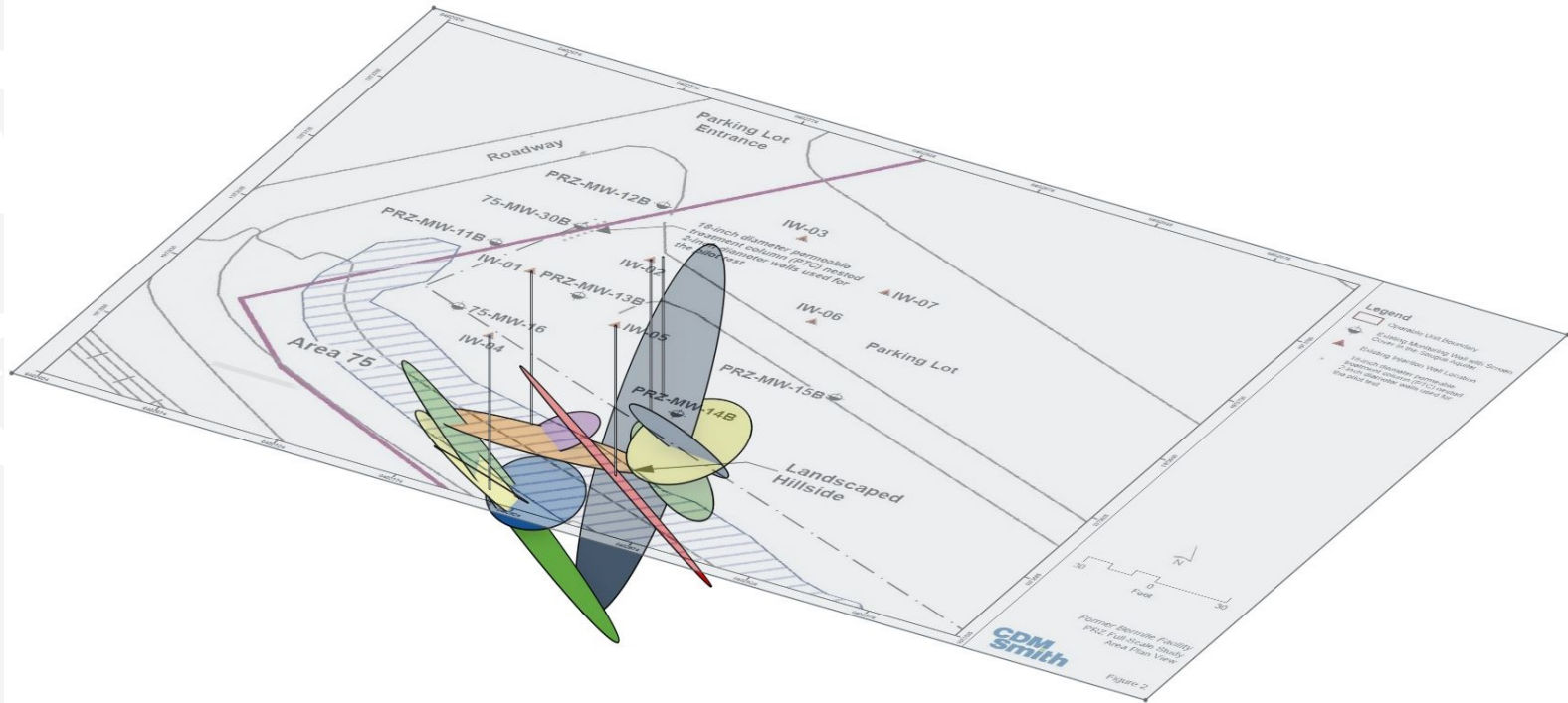
Pilot Program Confirmation Results

- Results of 3D tiltmeter mapping
 - 2 of 6 EPs strong enough signal to be modelled
 - Extended up to 25 ft NE, E, SE, and S directions from borehole
- Results of fluorescein tracer
 - At least 25 ft ROI
 - 3,040 gal tracer solution into sand EPs, concentration ~2,000 ppb fluorescein, injected at 8 gal/min
 - Dye observed at monitoring well 75ft from injection borehole
 - No surfacing during injection

Full Scale Program Confirmation Results

- Results of 3D tiltmeter mapping
 - 8 of 12 EPs strong enough signal to be modelled
 - Fracture areas ranged from 850 ft² to 7,500 ft²
 - Average area 2,700 ft²
 - Aspect ratio ranged from 1.2 to 6.5
 - Dip angles ranged from 3 deg to 69 deg

Fracture Network



Injectable Particle Size

To determine maximum injectable particle size,

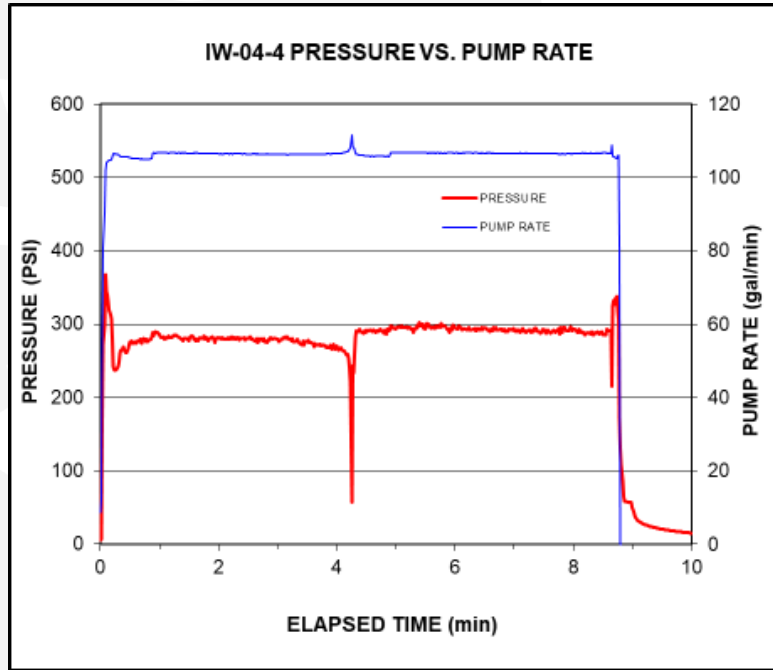
$$Ps < \sqrt{(K * 1.04 * 10^8)/7}$$

Ps: microns

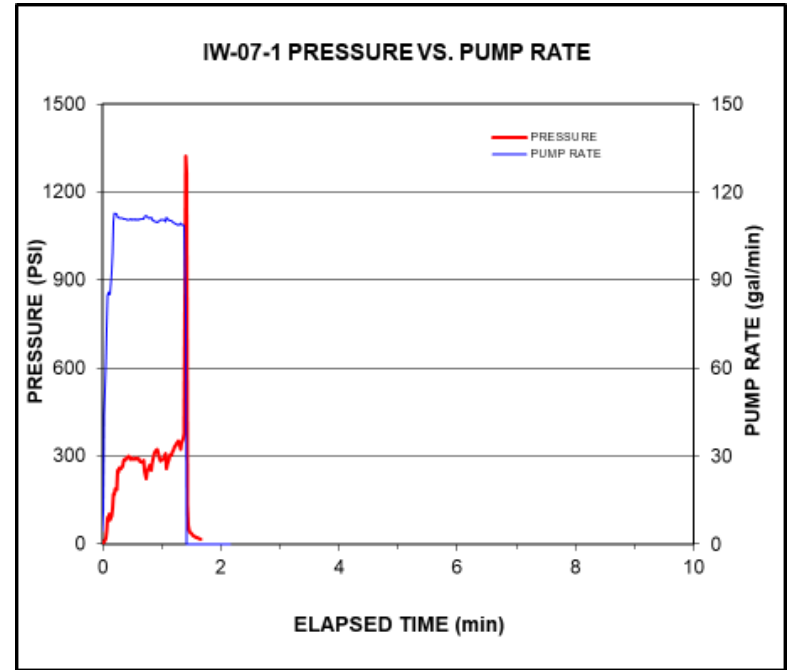
K: m/sec (after Harris and Odom, 1982)

K (m/s)	Soil Type	Injectable Particle Size (microns)	Injectable Amendments
$1 \times 10^{-3} - 1 \times 10^{-2}$	Clean Sand, Gravel few fines	122 – 385	Calcium peroxide, Potassium persulfate
$1 \times 10^{-4} - 1 \times 10^{-3}$	Alluvial Sand and Gravel	39 – 122	Calcium peroxide, Potassium persulfate - limited
$1 \times 10^{-5} - 1 \times 10^{-4}$	Fine to Medium sand	12 – 39	Calcium peroxide – very limited
$1 \times 10^{-6} - 1 \times 10^{-5}$	Silty Sand, Clayey Sand	4 – 12	Solutions, Nano Scale
$1 \times 10^{-7} - 1 \times 10^{-6}$	Silty Sand, Silt, Clayey Sand, Clay	1.2 – 3.9	Solutions, True Nano Scale
$1 \times 10^{-8} - 1 \times 10^{-7}$	Silt, Clayey Sand, Silty Clay, Clay	0.4 – 1.2	Solutions, True Nano Scale

Pressure and Flow vs Time Plots



Fracture Emplacement



Permeation then Screen Out

Conclusion

- Permeability enhancement
 - Effective means of increasing hydraulic conductivity in low permeability formations
 - Effective for increasing area of contact
- Confirmation methods
 - 3D Tiltmeter mapping to confirm pathway network
 - Tracer dye to confirm network interconnectivity and ROI
- It is important to observe, assess and adjust throughout an injection program, particularly when things are not going as planned

References

- CDM Smith (2017). *Final Permeability Reactive Zone Pilot Study Report for Northern Alluvium Area of Operable Unit 7, Former Whittaker Bermite Facility, 22116 Soledad Canyon Road, Santa Clarita, California.*
- ESTCP Project ER-201430
 - *A Rigorous Demonstration of Permeability Enhancement Technology for In Situ Remediation of Low Permeability Media*



Service backed by Science

THANK YOU!

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