



Identifying Green and Sustainable Remediation Potentials: Case Study from a Complex Former Industrial Site in Brazil

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Battelle Chlorinated Conference, 06.06.2024



Considering sustainability offers opportunities and advantages

Sustainability tools, products and skills

Soil &
groundwater
investigation

Remediation
assessment

Remediation
plan

Detailed
design

Contracting

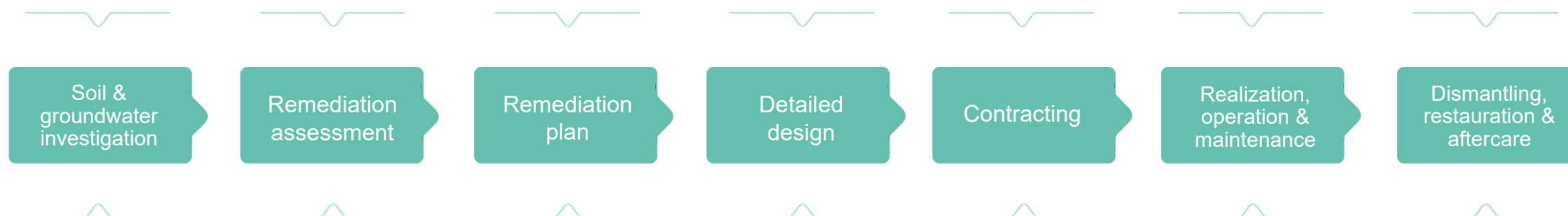
Realization,
operation &
maintenance

Dismantling,
restauration &
aftercare

Set of sustainability indicators



Sustainability tools, products and skills



Set of sustainability indicators



Set of sustainability indicators



**At every phase check sustainability indicators to optimize
People / Planet / Prosperity**

People (social)

- Health & safety
- Nuisance
- Community involvement
- Aesthetic impact of works
- Uplift in public value of site
- ...

Planet (environmental)

- Air, water and soil quality
- Biodiversity
- Use of energy
- Greenhouse gasses emission
- Use of resources
- Production of waste
- Uplift in environmental value of site
- ...

Prosperity (economic)

- Cost of remediation works
- Uplift in land values
- Land use restrictions
- Cost of temporary business interruption
- Financial project risks
- Impact on reputation and brand value
- ...

What is presented?

- **Part 1:** Sustainability Indicators
- **Part 2:** Site background information
- **Part 3:** GSR application examples
- **Part 4:** Sustainability beyond remediation





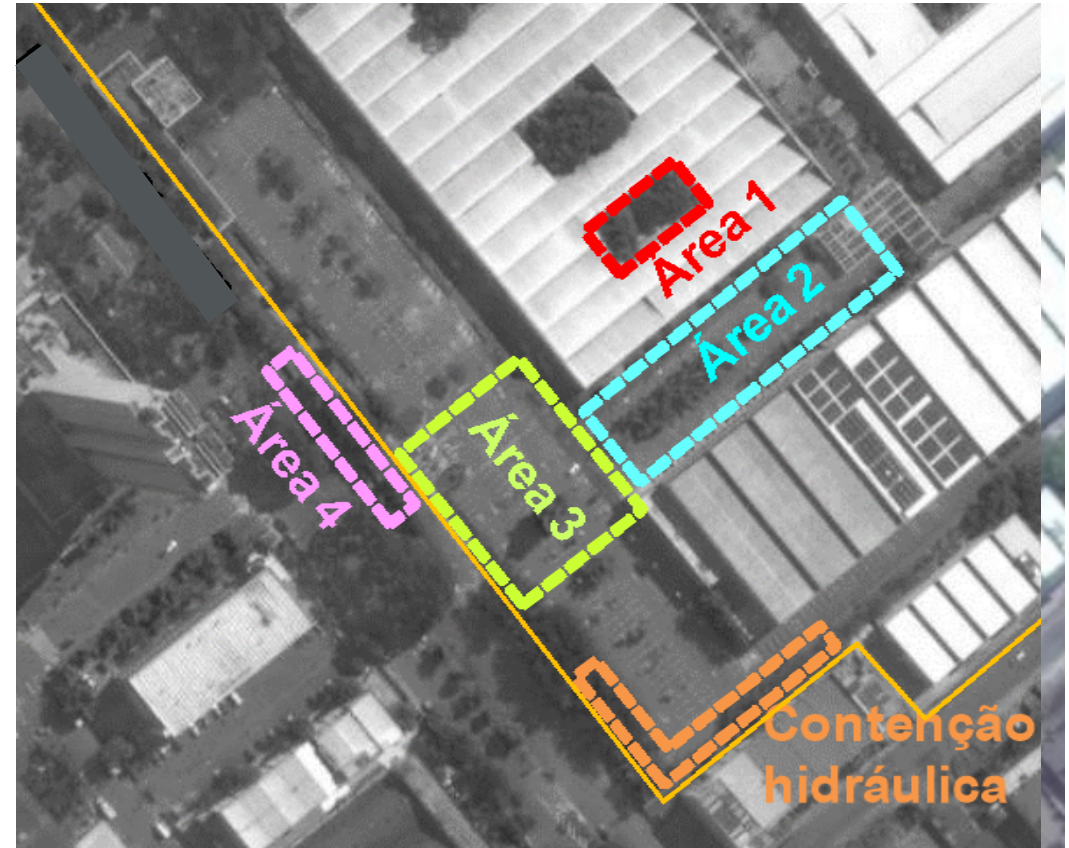
Part 2: Site background information

Former industrial site located in São Paulo, Brazil



Large-scale contamination with CVOC in four source zones

- **Area 1:** former electroplating area
- **Area 2:** former degreasing area
- **Area 3:** Leakage in sewer line assumed
- **Area 4:** Discharge of industrial effluents





Part 3: GSR application examples

Multi-criteria analysis and CO2 tool support decision-making

In situ remediation ISCO

-  Construction ISCO system
-  Maintenance ISCO system
-  Transport for supply of materials

In situ remediation Biostimulation

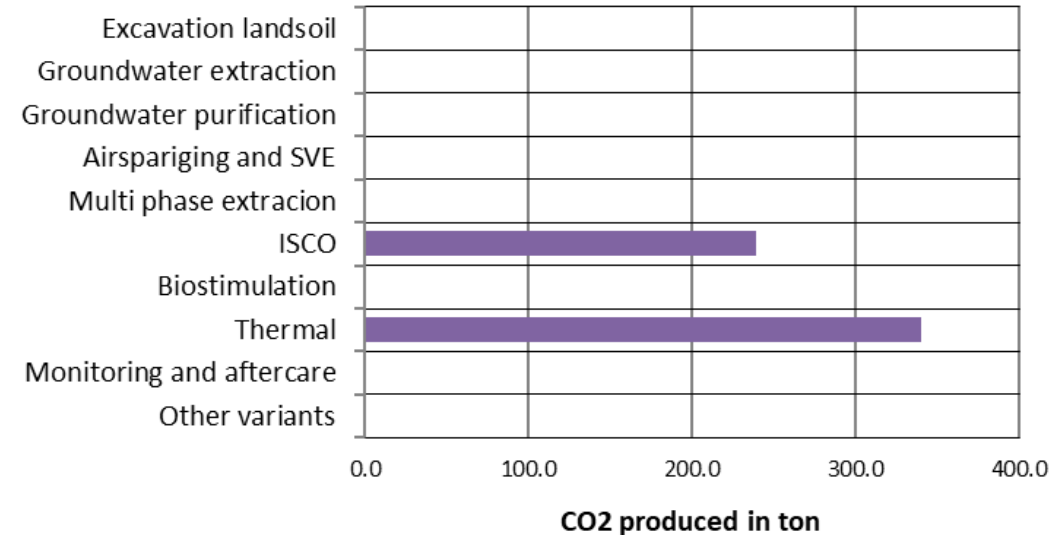
In situ remediation Thermal

-  Construction system
-  Maintenance Thermal system
-  In situ oxidation reaction
-  Transport for supply of materials

Monitoring and aftercare

Other variants

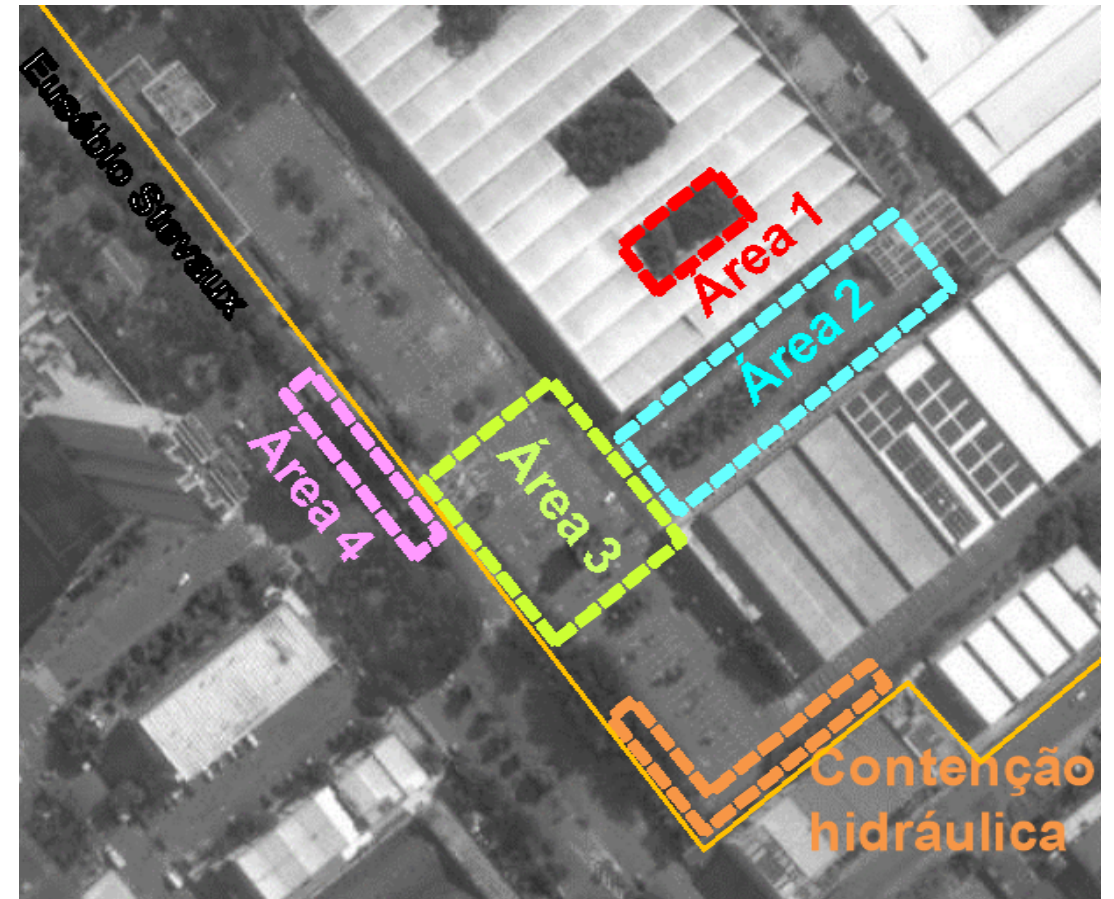
Comparison of technologies



Cost of remediation works, use of resources and energy, production of waste, health & safety, nuisance, Greenhouse gas (GHG) emissions etc.

Remedial technologies with best cost-benefit ratio were selected

- **Area 1:** ISCO recirculation
- **Area 2:** Large-hole drilling excavation and ISCO direct push injections
- **Area 3:** ISCO recirculation
- **Area 4:** ISCO recirculation
- **Southern site boundary:** Hydraulic plume containment

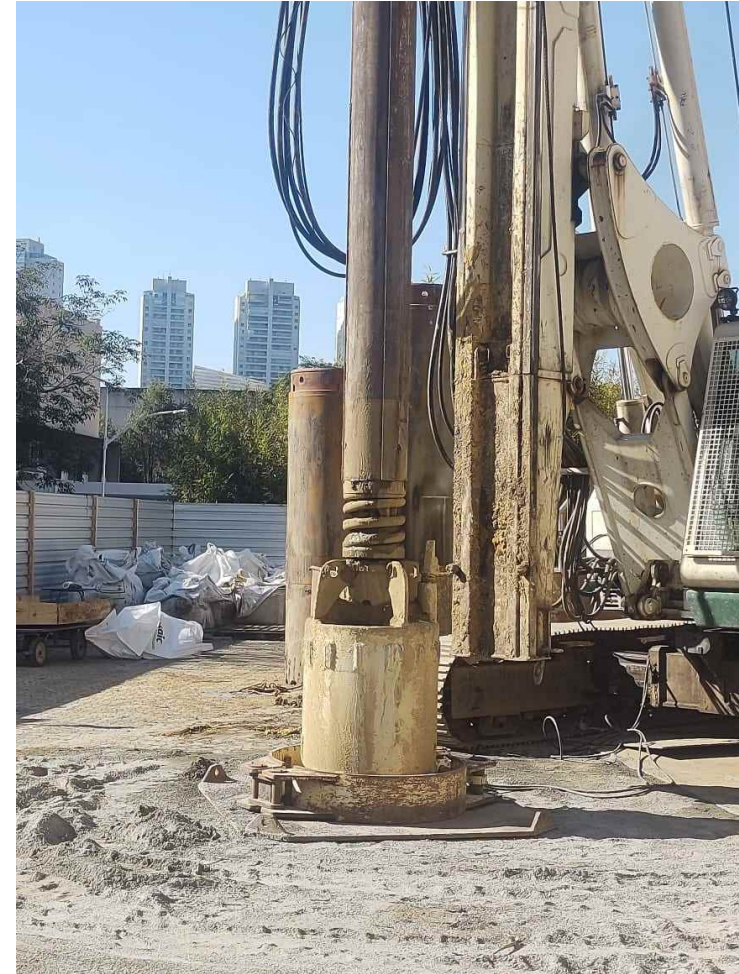


Excavated soil used in solid waste processing instead of disposal

Benefits

- Soil could be reused in metal beneficiation industry
- More cost effective waste stream
- Improved remedial efficiency by fine-tuning drilling locations

Cost of remediation works, use of resources, production of waste



Treated water is re-used in remediation processes

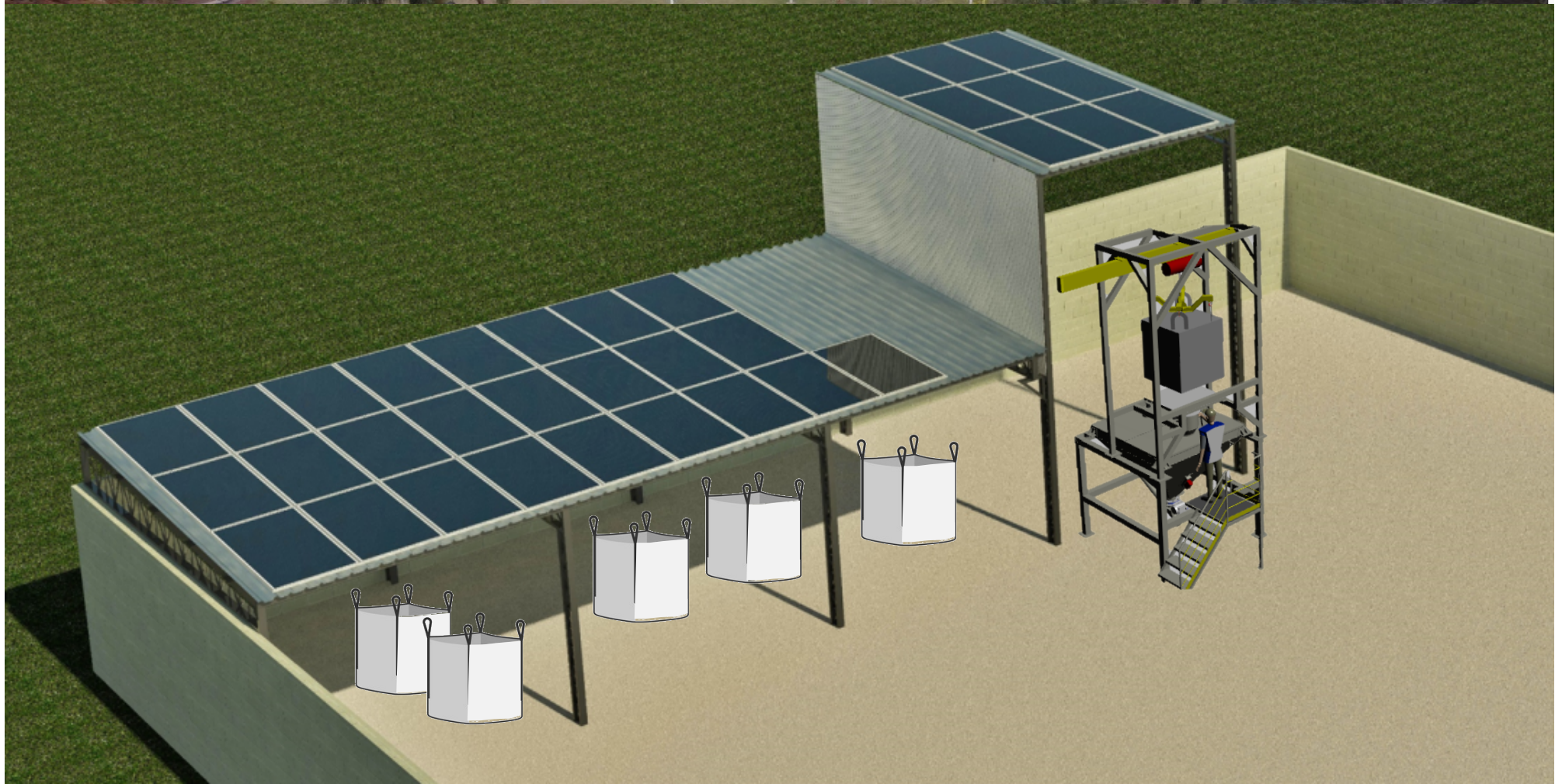
Benefits

- Upgrade to more energy efficient and robust treatment system
- Potential re-use of functional components in other projects
- Re-use of treated water for (1) oxidant solution preparation and potentially (2) irrigation purposes

Use of resources and energy,
production of waste, cost of
remediation works



Photovoltaic system will support power demand of treatment plant



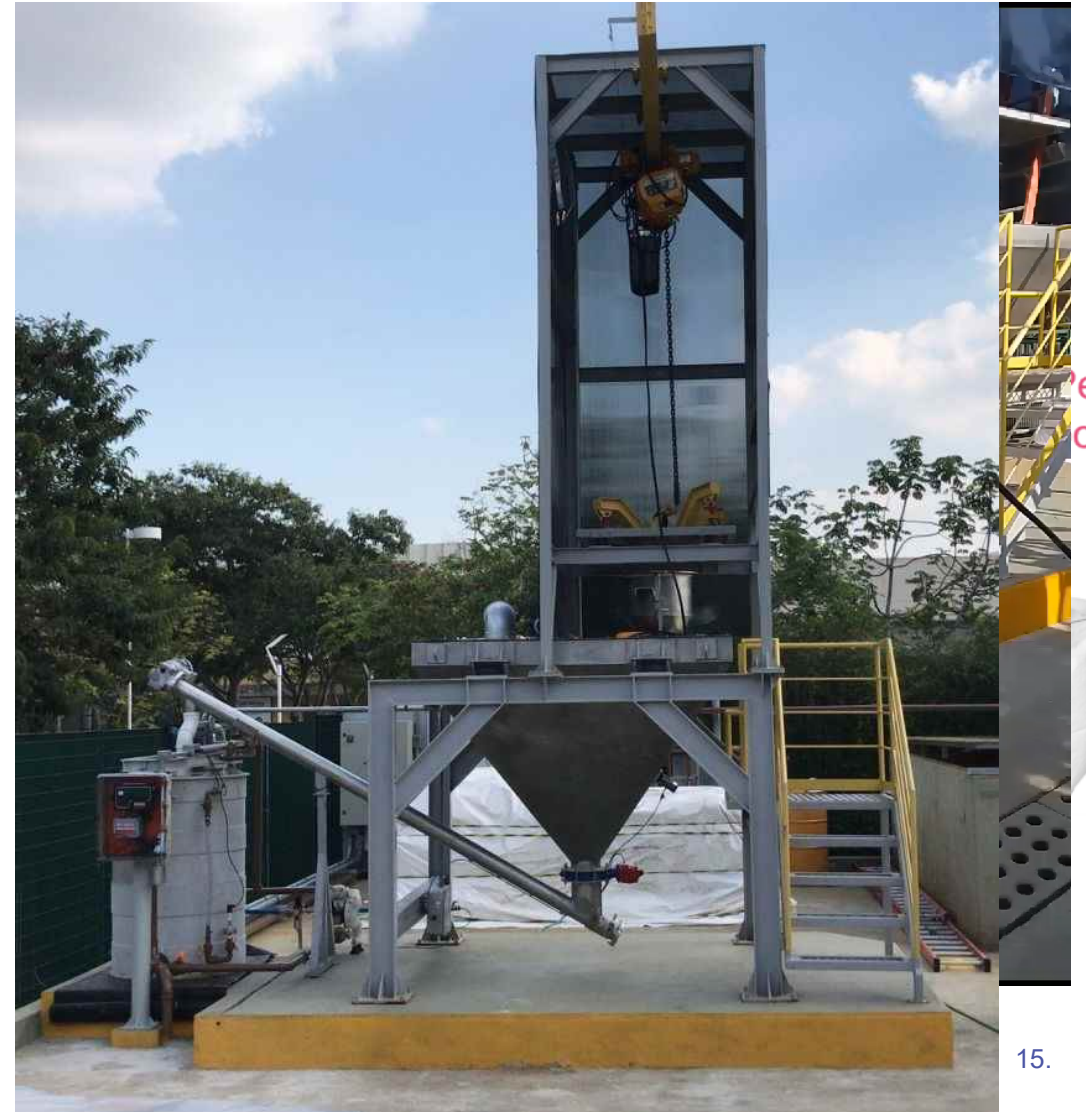
Automatic oxidant solution preparation saves time and costs

Benefits

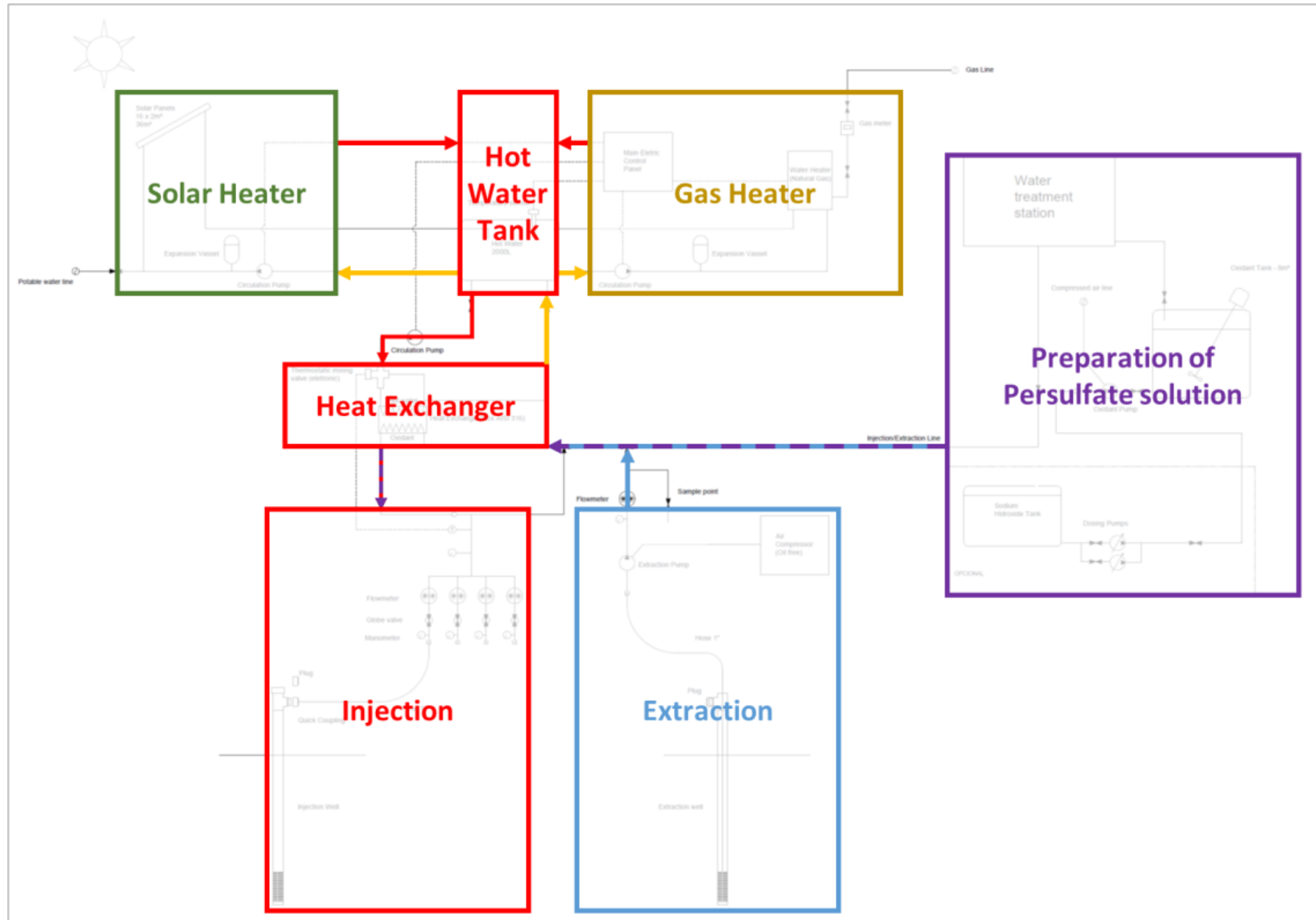
- Process optimisation
- Less manual labor
- Improving Health & Safety conditions
- Optimized schedule

Health & Safety, Cost of remediation works

Reduction of required operating time by 30%



Use of solar energy to activate persulfate for ISCO treatment

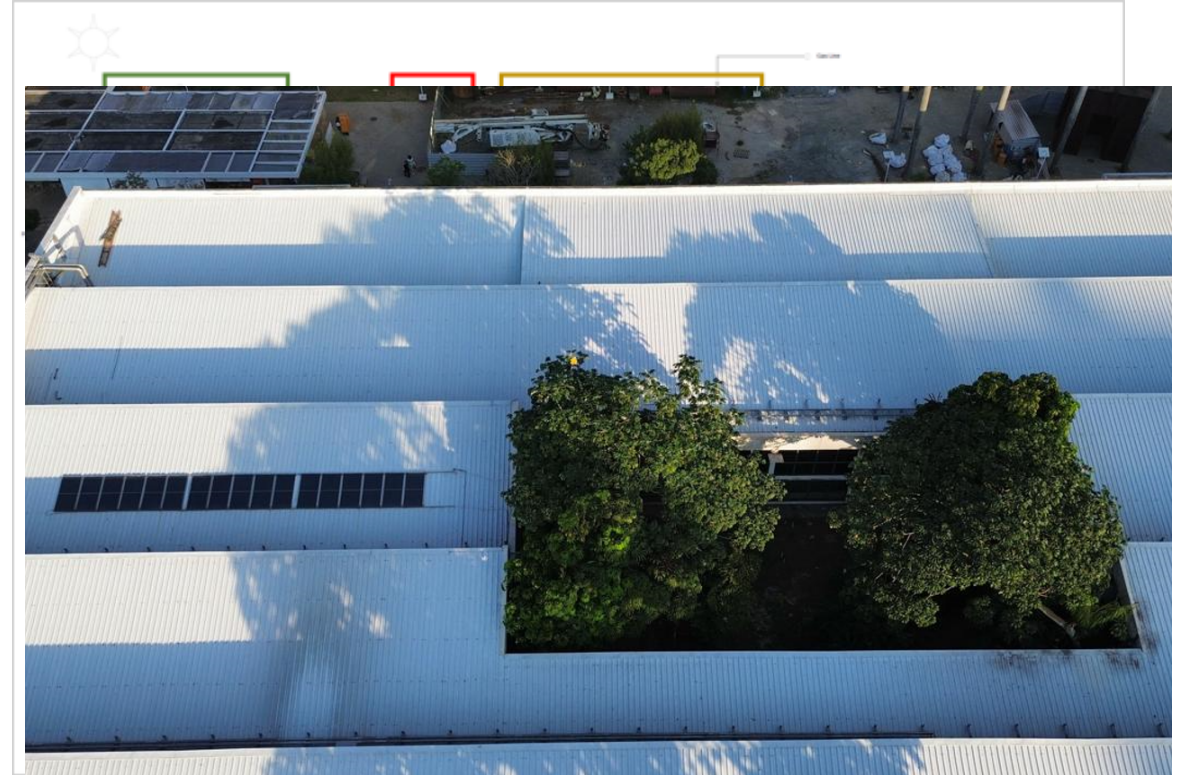


Use of solar energy to activate persulfate for ISCO treatment

Benefits

- Minimized persulfate demand
- No additional chemicals required
- Green energy solution

Cost of remediation works, use of resources and energy, production of waste, GHG emissions





Part 4: Sustainability beyond remediation

Site development needs to address climate change



www.cbsnews.com

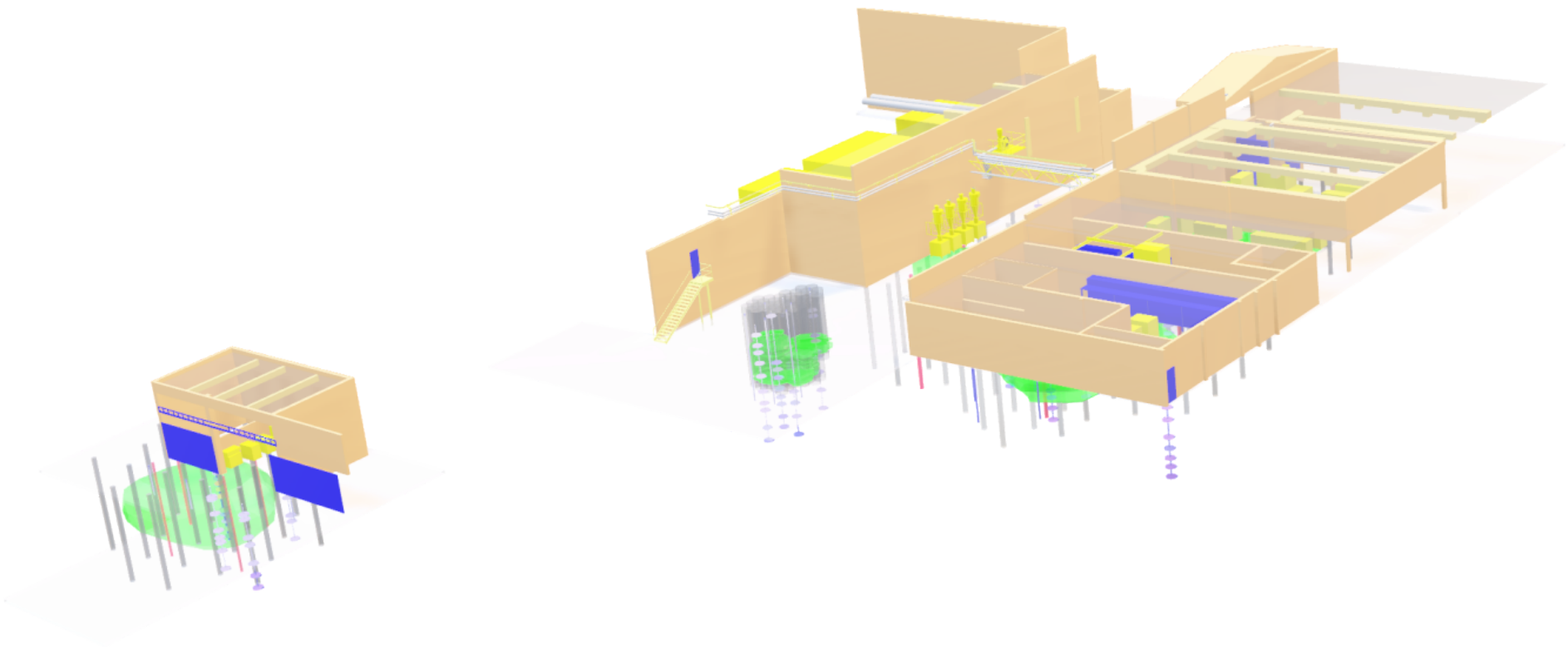
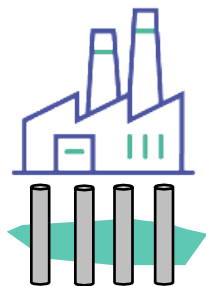


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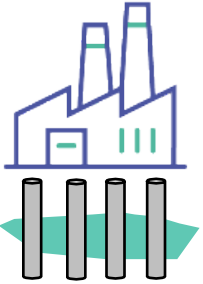
Planning basis and
evaluation tools

3D-CSM

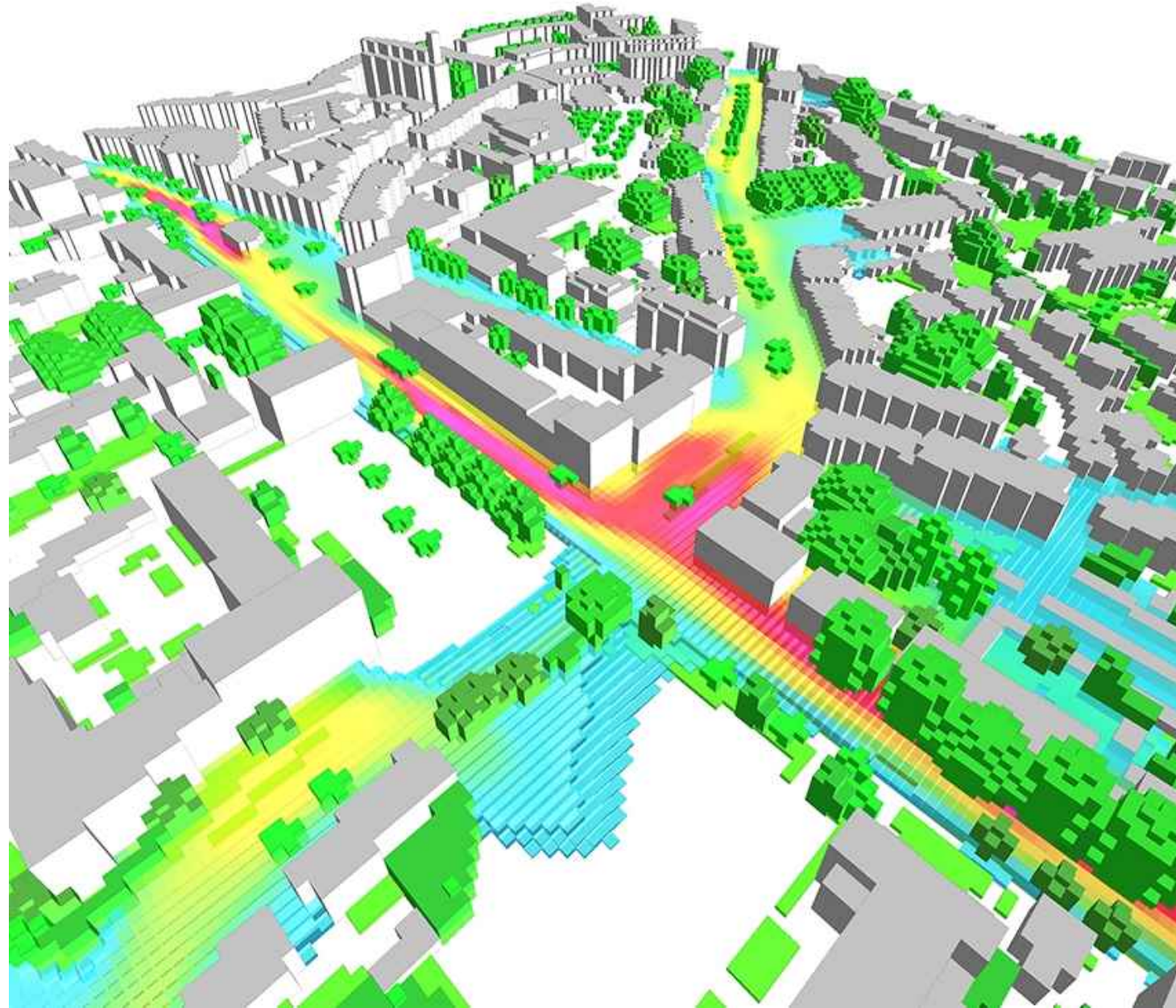


Planning basis and evaluation tools

3D-CSM

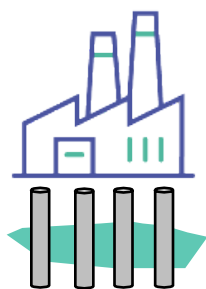


Microclimate
analysis



Planning basis and evaluation tools

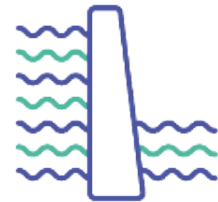
3D-CSM



Microclimate
analysis

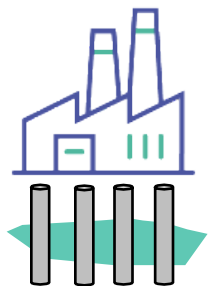


Flood risk
analysis



Planning basis and
evaluation tools

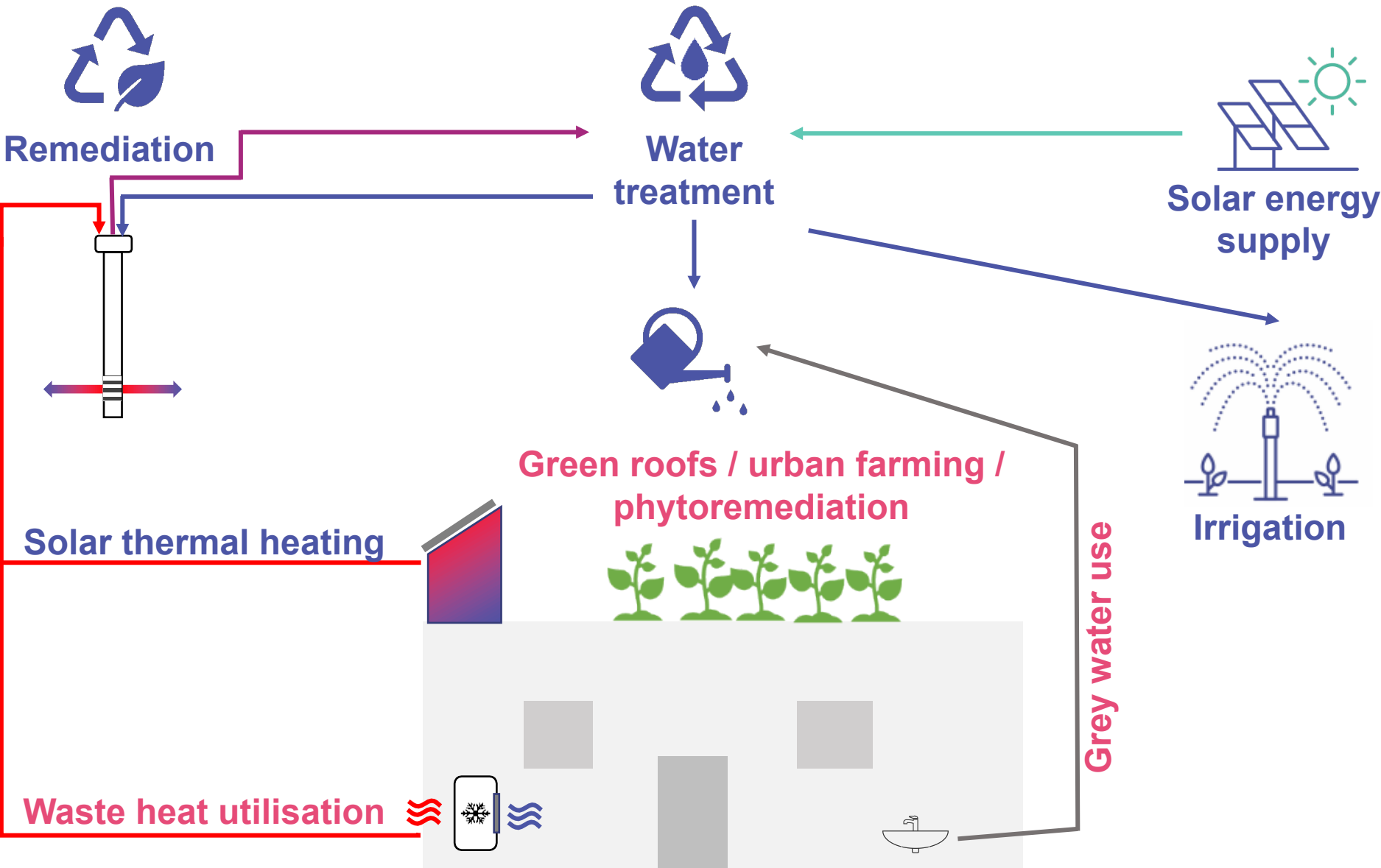
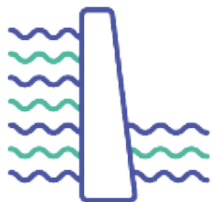
3D-CSM

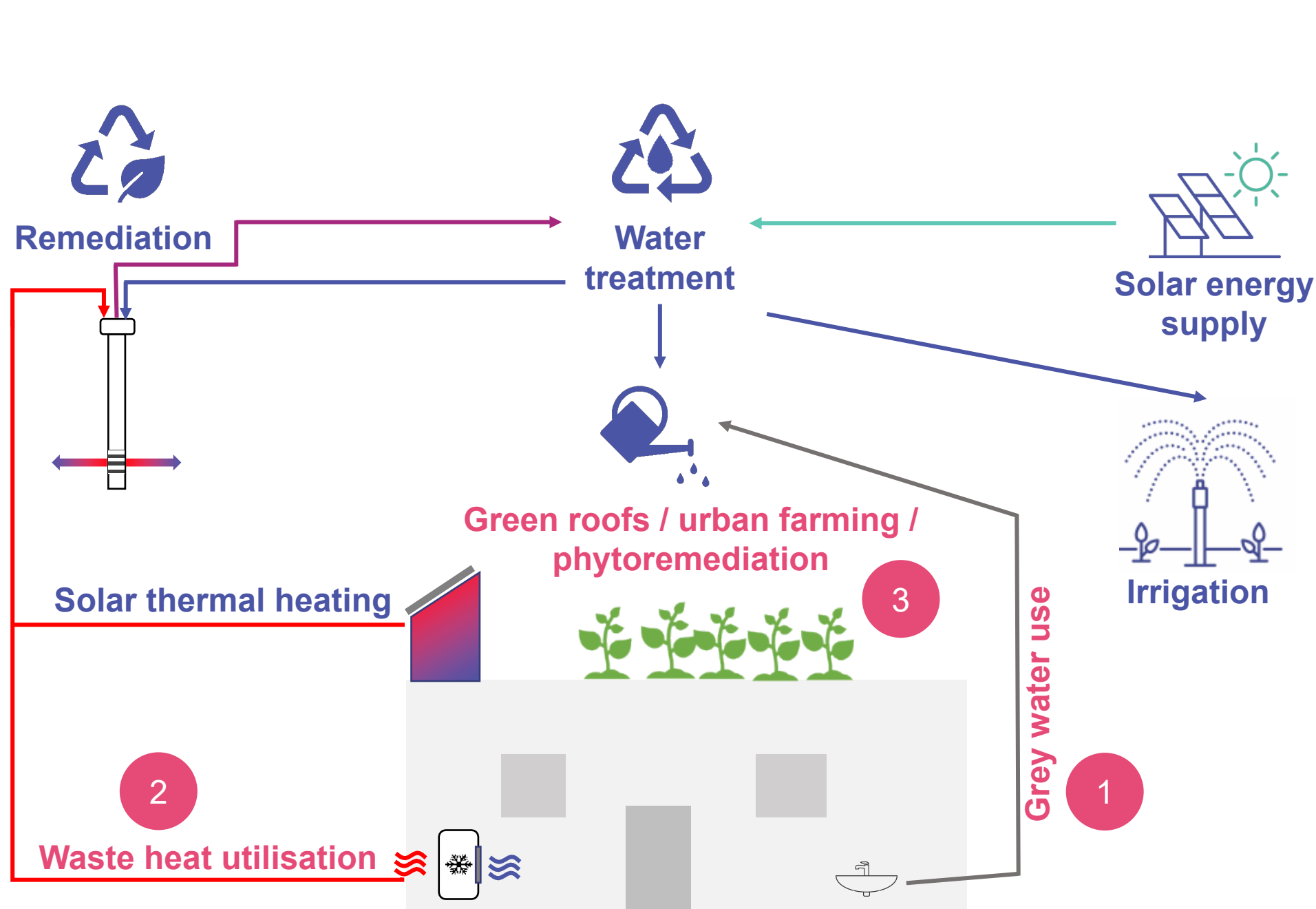


Microclimate
analysis



Flood risk
analysis





Sustainability indicators involved

1 Production of waste
Use of resources

2 Use of energy

3 CO2 fixation
Cooling
Air quality
Biodiversity
Aesthetic impact
Community involv.



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