

USING ZERO-VALENT BIMETALS FOR THE DEGRADATION OF CHLORINATED SOLVENTS VAPORS IN THE UNSATURATED ZONE

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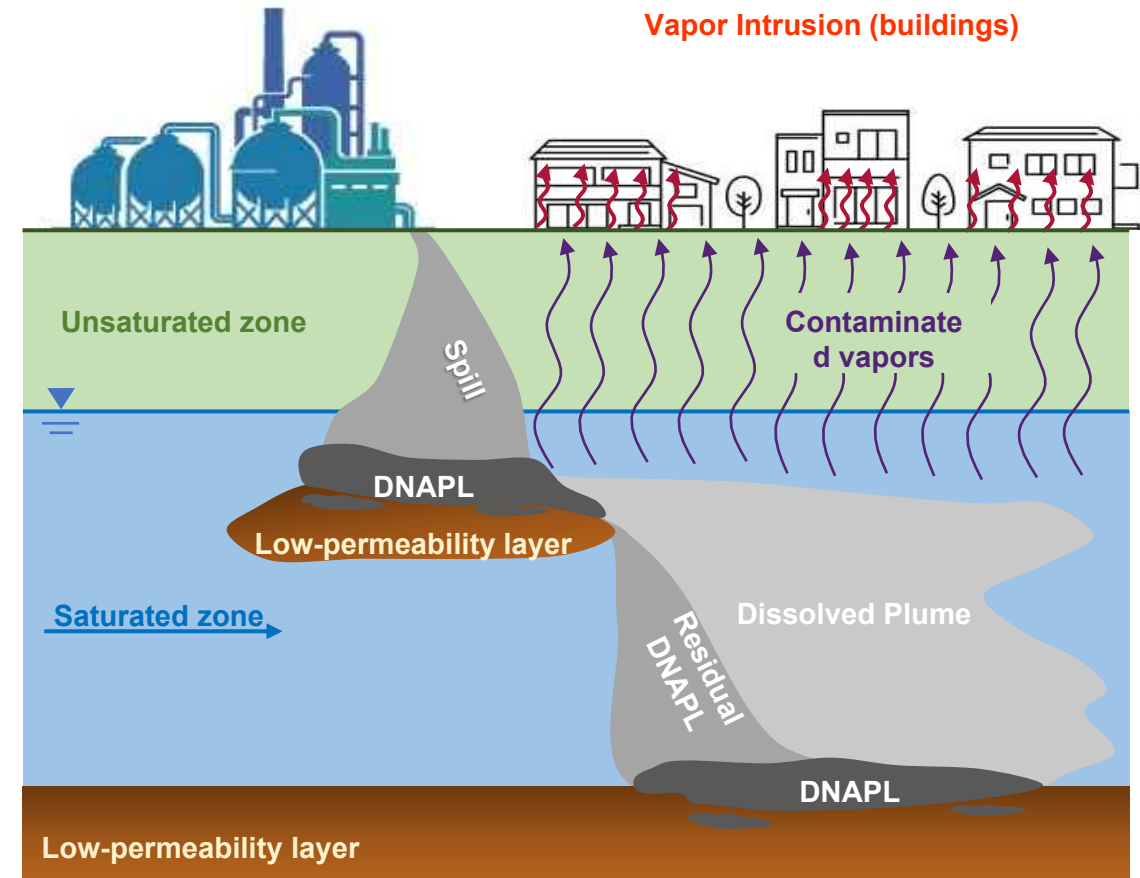
TOR VERGATA
UNIVERSITÀ DEGLI STUDI DI ROMA



Chlorinated solvents: environmental behavior

CHLORINATED SOLVENTS such as trichloroethylene (**TCE**):

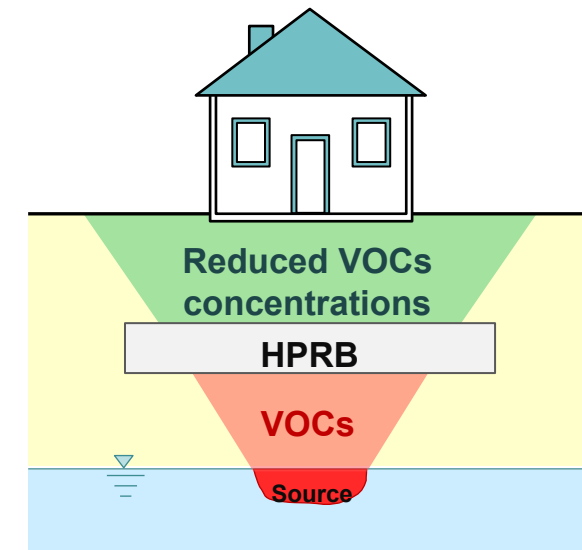
- Widely used in many applications
- Formation of Dense Non-Aqueous Phase Liquid (DNAPL)
- Large and diffuse contamination plumes
- Chemical Characteristics: volatile organic compounds (VOCs) and carcinogenic
- **Critical pathway:** Vapor Intrusion



Horizontal permeable reactive barriers (HPRB)

HORIZONTAL PERMEABLE REACTIVE BARRIER (HPRB)
was proposed as vapor intrusion mitigation system

- ✓ **Function:** interrupt the volatilization pathway of contaminated vapors
- ✓ **Filling material:** Solid potassium permanganate
- ✓ **Main findings:**
 - Effective solution for treating TCE vapors
 - Problems due to leaching and dissolution



HPRB with Zero Valent Iron

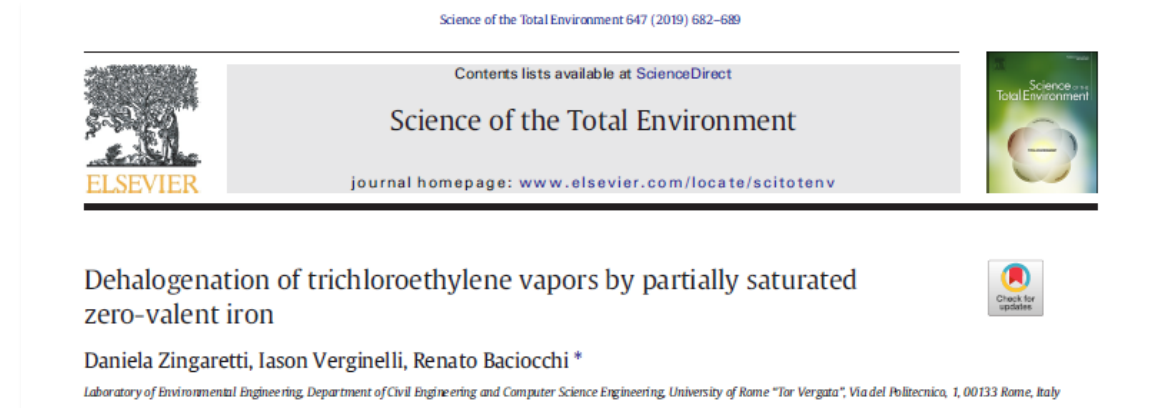


ALTERNATIVES PROPOSED BY OUR GROUP:

Use of **ZERO VALENT IRON** as filler for the HPRB for treating TCE vapors

Preliminary results :

- ✓ Zero-valent iron, partially saturated with water, proved to be effective
- ✓ A complete abatement of TCE in gas phase was achieved in **6 weeks**



AIM OF THE RESEARCH: PHASE 1

Evaluation of the performances of several iron powders commercially available from different manufacturers and characterized by different specific surface areas

PHASE 1: Materials

ZVI samples

I.D.	PROCESS	MANUFACTURER	DIMENSION
Fe1	water atomization and sieving		$d < 63 \mu\text{m}$
Fe2	n.a.		$d < 44 \mu\text{m}$
Fe3	processing of annealing (H_2 furnace)		$d < 425 \mu\text{m}$
Fe4	water atomization and sieving		$d < 63 \mu\text{m}$

Pre-Treatment Washing with HCl 0.1 M, rinsing with N_2 -purged water and drying in a N_2 atmosphere

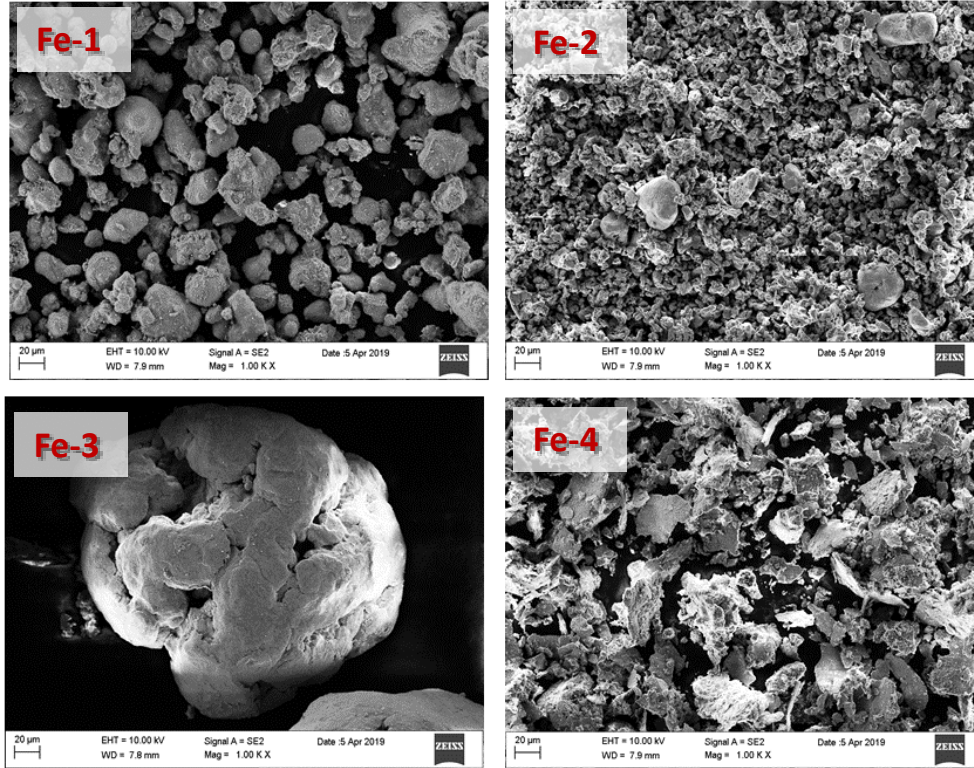
Material characterization

- **Surface area:** Brunauer–Emmett–Teller (BET) method
- **Microstructure:** Scanning Electron Microscopy (SEM)
- **Mineralogy:** X-ray diffraction (XRD)



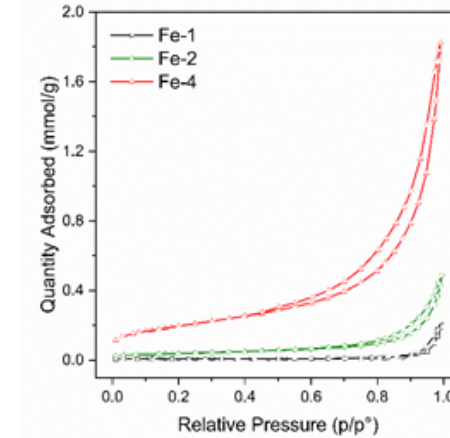
Materials characterization

Scanning Electron Microscopy analyses (SEM)



- ✓ Fe3: higher particle diameter
- ✓ Fe2 and Fe4: Presence of flaky particles

N₂ adsorption isotherm



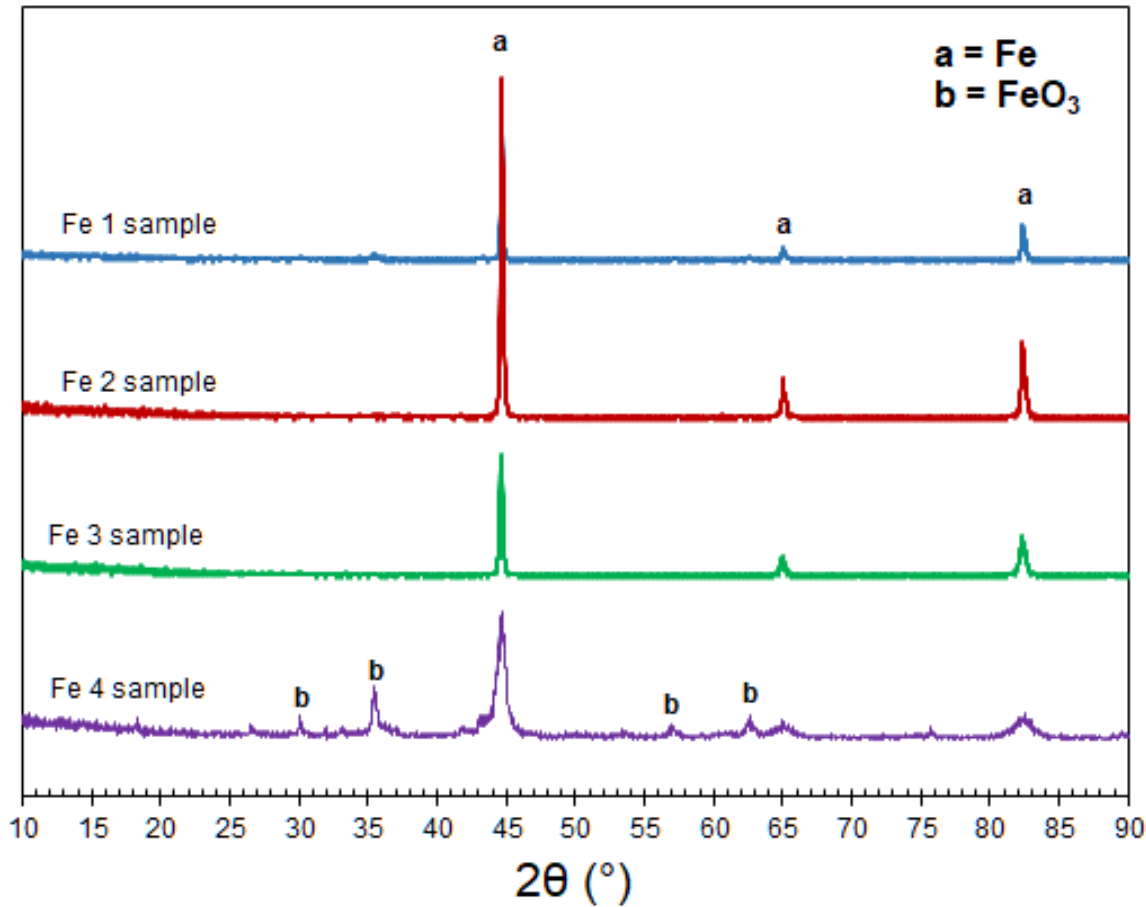
BET method (specific surface area(SSA))

- Fe-1: 0.69 m²/g
- Fe-2: 3.10 m²/g
- Fe-3: below L.O.Q. (<0.01 m²/g)
- Fe-4: 15.54 m²/g

- ✓ SSA values consistent with other commercial ZVI

Materials characterization

X-Ray Diffraction (XRD)

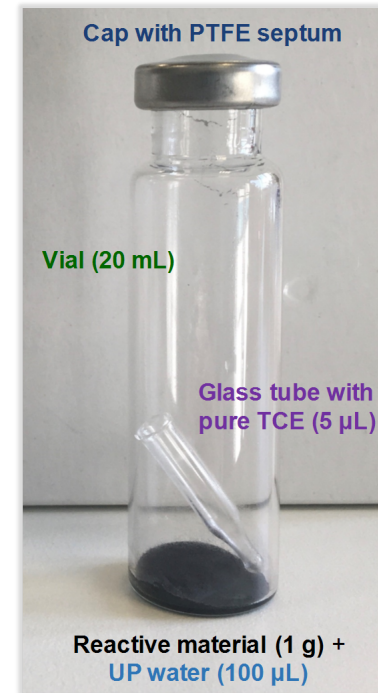


- ✓ Crystalline phases: iron (Fe) and iron oxides (FeO₃)
- ✓ Iron oxides detected on the Fe4 sample (ineffectiveness of acidic washing)

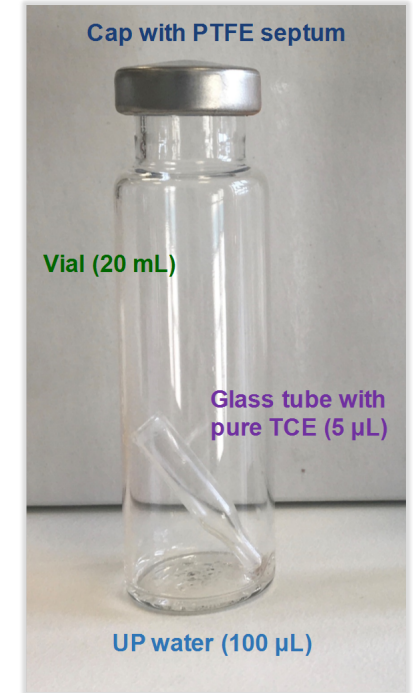
TCE removal experiments

- **TCE degradation tests:** with reactive material
- **Control tests:** without the reactive material, to assess vial losses contribution on TCE removal
- **Determination of the TCE residual concentration** in the gas phase at the end of the tests by GC-FID
- **Determination of by-products** in the gas phase by GC-MS

TCE degradation test



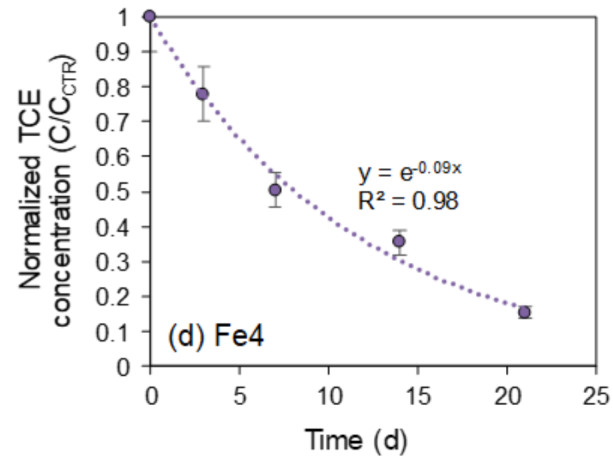
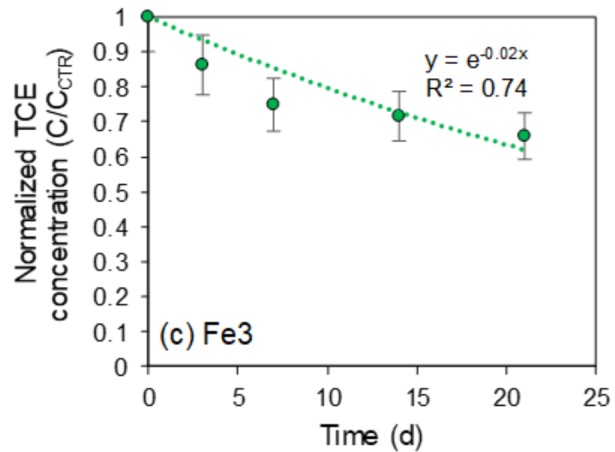
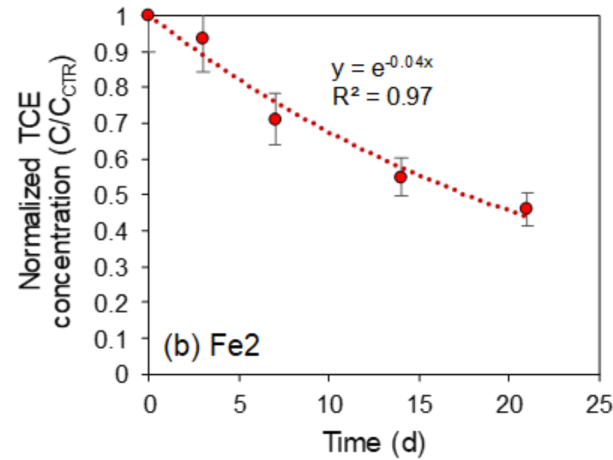
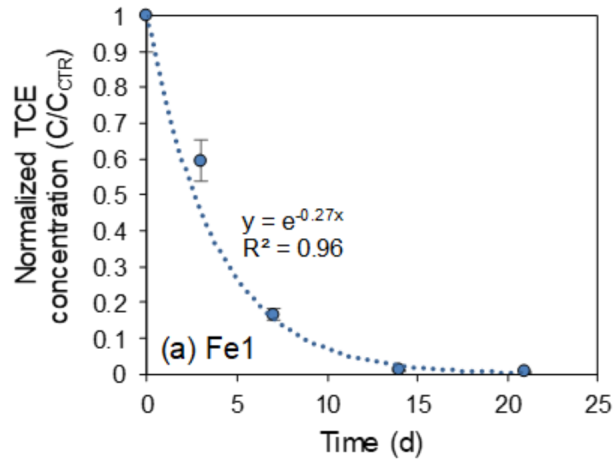
Control test



Operating conditions

- ✓ **TCE_{initial}:** 365 g m⁻³
- ✓ **Water:** 100 μ L (10%wt.)
- ✓ **Reaction time:** 3, 7, 14, 21 days

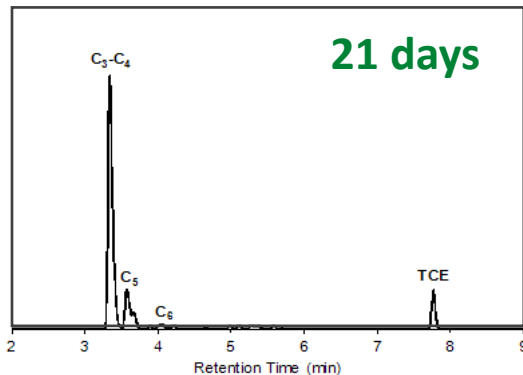
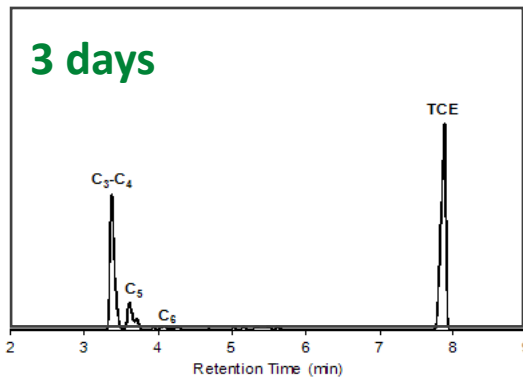
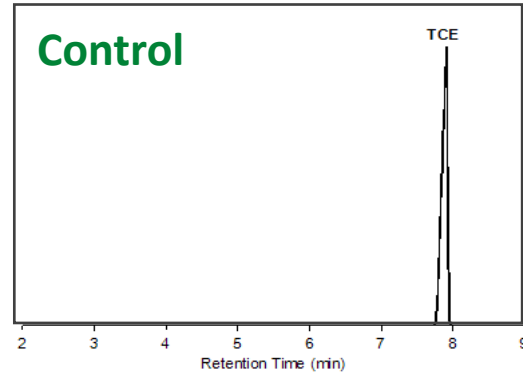
TCE removal kinetics with different ZVIs



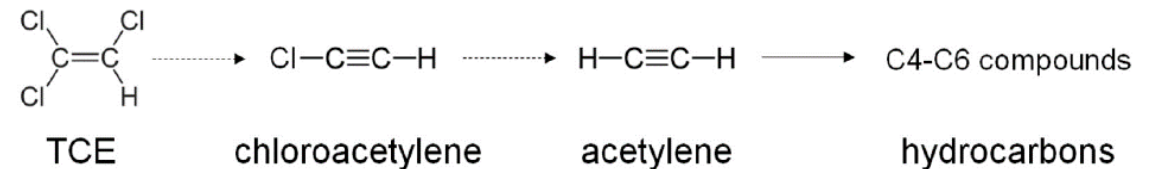
Iron Sample	SSA [m ² g ⁻¹]	TCE degradation rate (k) [d ⁻¹]
Fe1	0.69	0.27
Fe2	3.1	0.04
Fe3	<0.01	0.02
Fe4	15.54	0.09

- ✓ First order TCE degradation kinetics
- ✓ Poor correlation with iron SSA value
- ✓ Complete degradation of TCE for $t > 3$ weeks
- ✓ Fe1 proved to be more reactive
- ✓ Faster passivation for Fe2 and Fe4

TCE By-products



- ✓ Detectable Byproducts:
 - C₃-C₄ hydrocarbons
 - C₅-C₆ hydrocarbons (lower extent)
- ✓ The HC formation probably due to **carbon impurities in the iron** (Campbell et al. 1997; Schrick et al. 2002)
- ✓ Mechanism analogous to the **Fischer-Tropsch synthesis** of hydrocarbons
- ✓ Main degradation pathway: **β-elimination**



Zingaretti et al.(2020). *Journal of Contaminant Hydrology*, 234, 103687

Potential use of iron in HPRBs

Minimum HPRB thickness (d_{HPRB}^*)

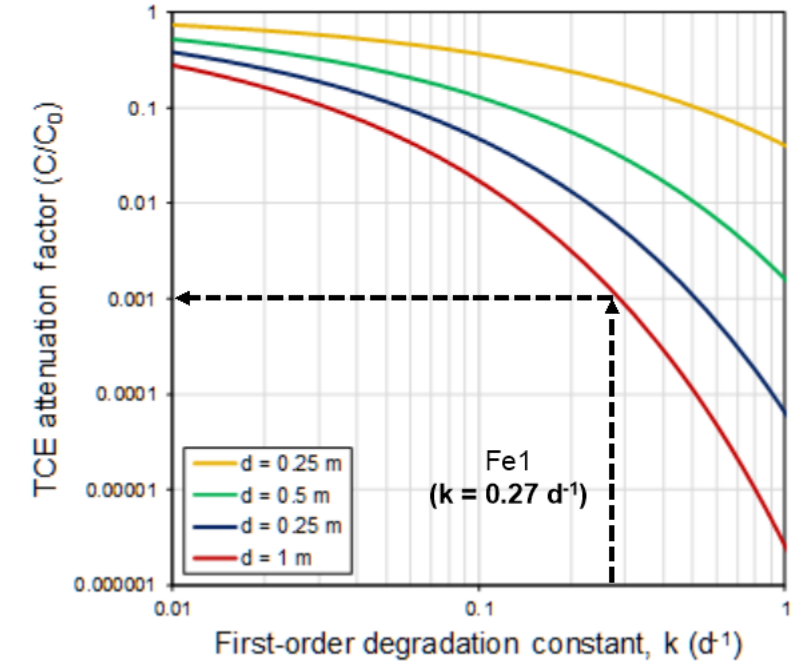
$$d_{HPRB}^* = L_R \ln \left(\frac{C_{HPRB, in}}{C_{target}} \right)$$

Hypothesis:

- Kinetic: First-order
- $C_{HPRB, in}$ (g m^{-3}): TCE entering into the barrier
- C_{target} (g m^{-3}): acceptable TCE concentration (risk-based)
- Reaction length (L_R)

$$L_R = \sqrt{(D_{HPRB} \cdot H) / (k \cdot \theta_{w, HPRB})}$$

- k is the first-order degradation rate constant,
- $\theta_{w, HPRB}$ the water-filled porosity in the HPRB,
- H the dimensionless Henry's law constant of the contaminant
- D_{HPRB} the effective porous medium diffusion coefficient through the HPRB (Millington and Quirk, 1961)



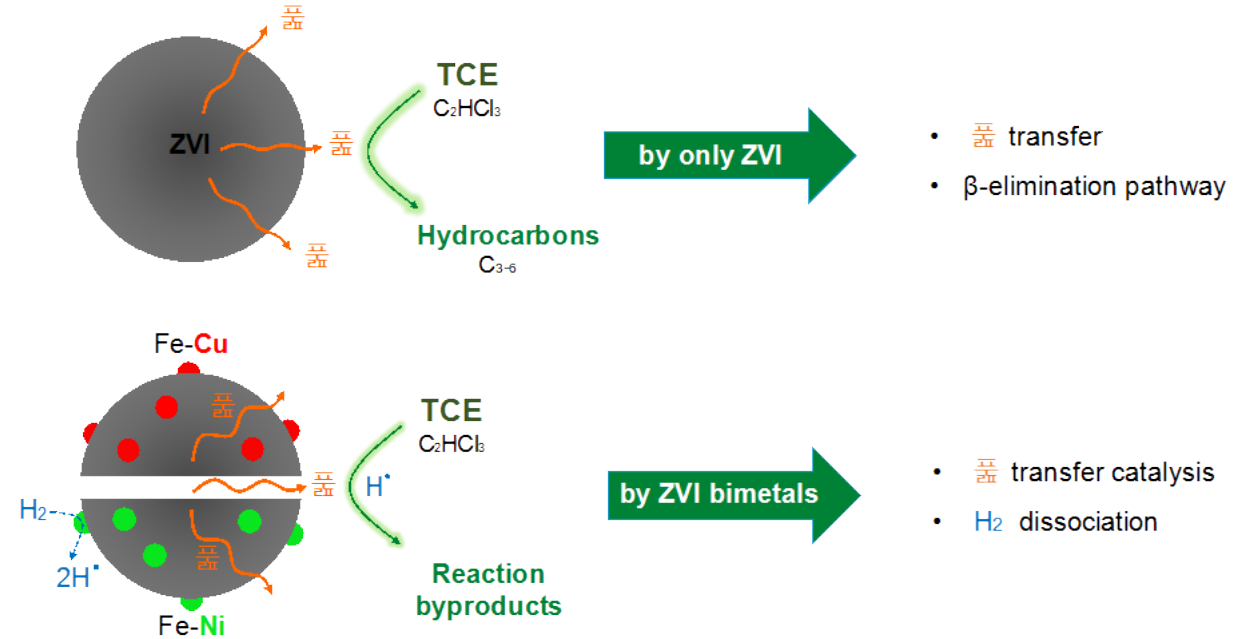
- ✓ 1 m-HPRB filled with Fe1 ($k = 0.27 \text{ d}^{-1}$) ensures 0,001 TCE attenuation (i.e. 99.9% TCE abatement)

PHASE 2: HPRB performance enhancement



MATERIAL ENHANCEMENT

The addition of a secondary metal (e.g. Cu or Ni) could catalyze the TCE degradation



AIM OF THE STUDY

Investigate the feasibility of using **ZVI bimetals** by adding Cu or Ni on ZVI to catalyze the degradation reactions (*Settimi et al. 2022; 2023*)



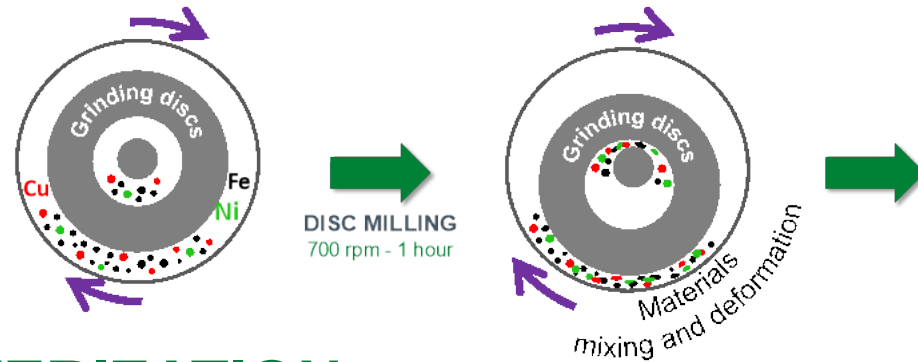
EXPERIMENTAL ACTIVITIES

- Bimetal production from raw powders
- Characterization of the materials
- TCE degradation tests

Materials Production and Characterization

RAW POWDERS

- Iron powder Fe1 (iPutec GmbH, 0-63 μm)
- **Copper powder** (Sigma Aldrich, < 75 μm)
- **Nickel powder** (Sigma Aldrich, < 75 μm)

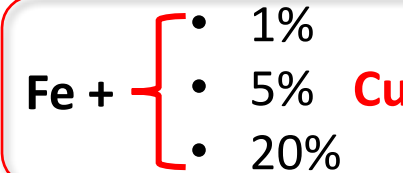


CHARACTERIZATION

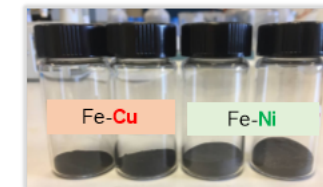
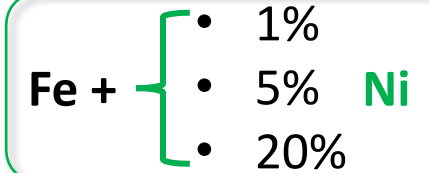
- **Specific Surface area:** Brunauer–Emmett–Teller (BET) method
- **Microstructure:** Scanning Electron Microscopy (SEM-EDS)
- **Mineralogy:** X-ray diffraction (XRD)

MATERIALS PRODUCED

Fe-**Cu** bimetals



Fe-**Ni** bimetals



Article

Synthesis and Characterization of Zero-Valent Fe-Cu and Fe-Ni Bimetals for the Dehalogenation of Trichloroethylene Vapors

Clarissa Settimi ¹, Daniela Zingaretti ^{1,*}, Simone Sanna ¹, Iason Verginelli ¹, Igor Luisetto ², Antonello Tebano ¹ and Renato Baciocchi ¹

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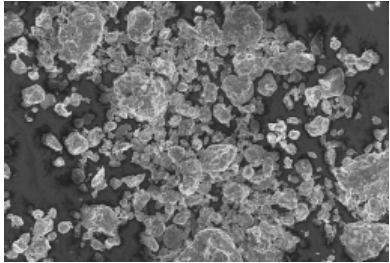
² Department of Energy Technologies and Renewable Sources, ENEA Research Center, Casaccia, Via Anguillarese 301, 00123 Rome, Italy; igor.luisetto@enea.it

* Correspondence: zingaretti@ing.uniroma2.it; Tel.: +39-06-72597741; Fax: +39-06-72597021

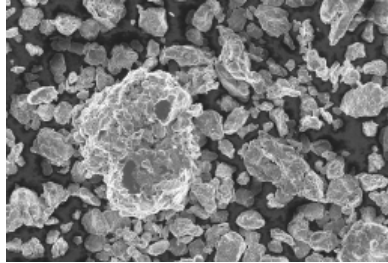
Results – materials characterization

Scanning Electron Microscopy analyses (SEM)

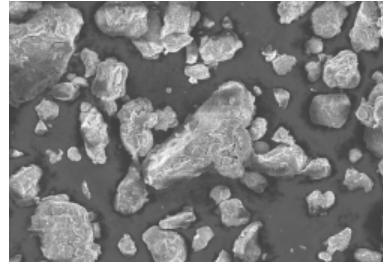
Bimetal Fe-1%**Cu** -
5-60 µm



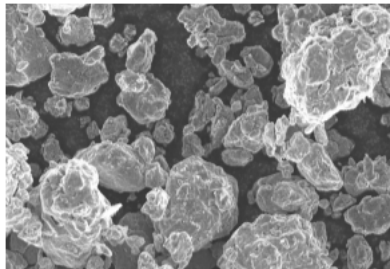
Bimetal Fe-5%**Cu** -
30-100 µm



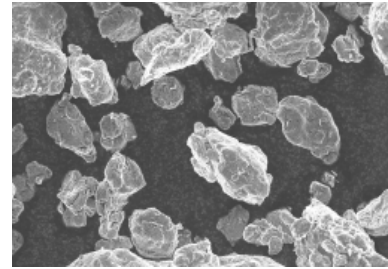
Bimetal Fe-20%**Cu** -
20-90 µm



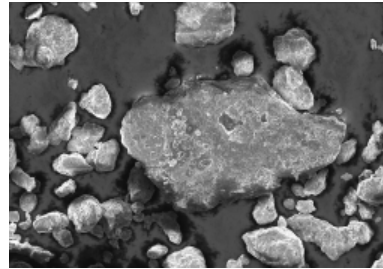
Bimetal Fe-1%**Ni** -
5-60 µm



Bimetal Fe-5%**Ni** -
20-90 µm



Bimetal Fe-20%**Ni** -
10-100 µm



10 µm

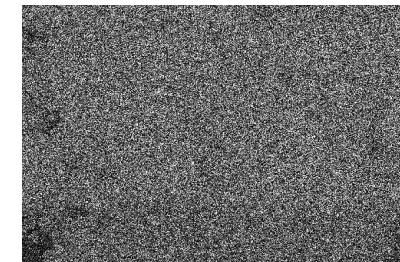
- ✓ micrometric dimensions suitable for HPRBs to avoid problems of particle aggregation

Elemental Mapping (EDS)



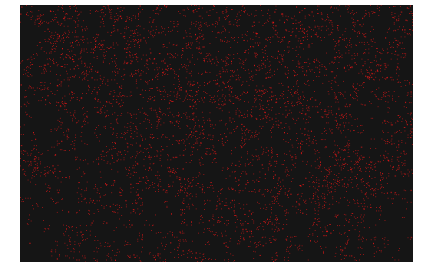
EDS%
↓

95.3%Fe



10 µm

4.7%Cu

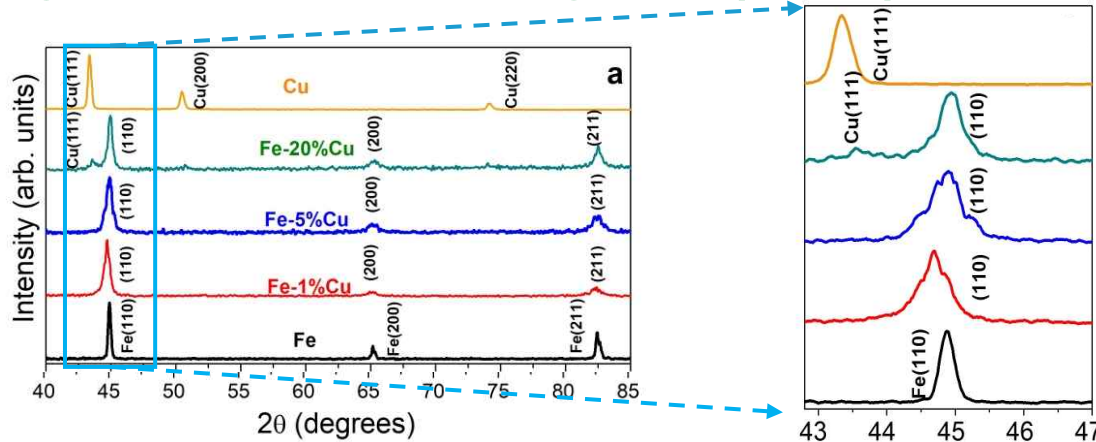


- ✓ homogeneous distribution of the secondary metal

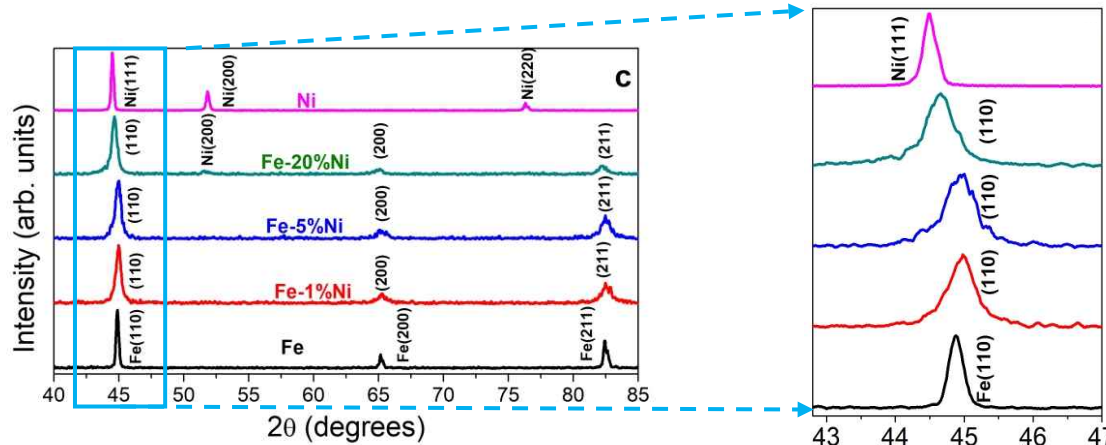
Results – materials characterization

X-Ray Diffraction Analyses (XRD)

Fe-Cu bimetals



Fe-Ni bimetals



Specific Surface Area (SSA) using Brunauer-Emmett-Teller method (BET)

Bimetallo	SSA (m ² /g)
Fe-1%Cu	0.7
Fe-5%Cu	<LOQ
Fe-20%Cu	0.5
Fe-1%Ni	0.3
Fe-5%Ni	0.3
Fe-20%Ni	0.2

✓ Similar SSA values among the produced bimetals

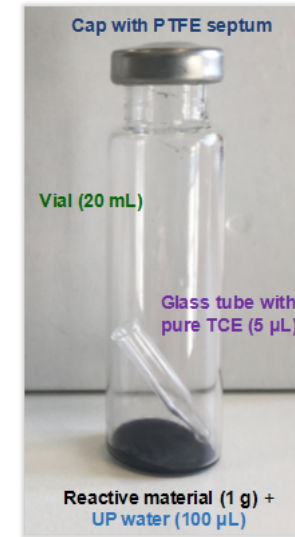
✓ Bimetal formation (Fe peak shift)

Settimi et al. (2022). Sustainability, 14(13), 7760.

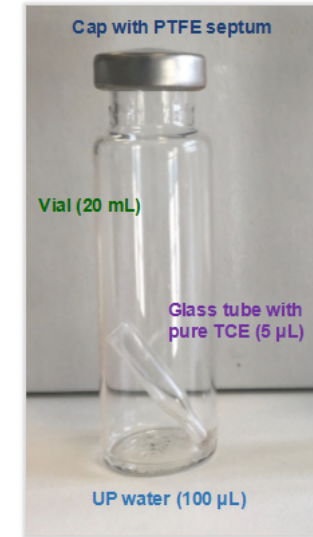
TCE Degradation tests

- **Pre-Treatment:** acidic washing
- **TCE degradation tests** with bimetals
- **Control tests** without the reactive material
- Determination of the **TCE residual concentration** in the gas phase by GC-FID
- Determination of **TCE degradation by-products** by GC-MS

TCE degradation test



Control test



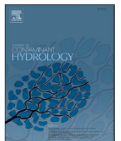
Journal of Contaminant Hydrology 257 (2023) 104204



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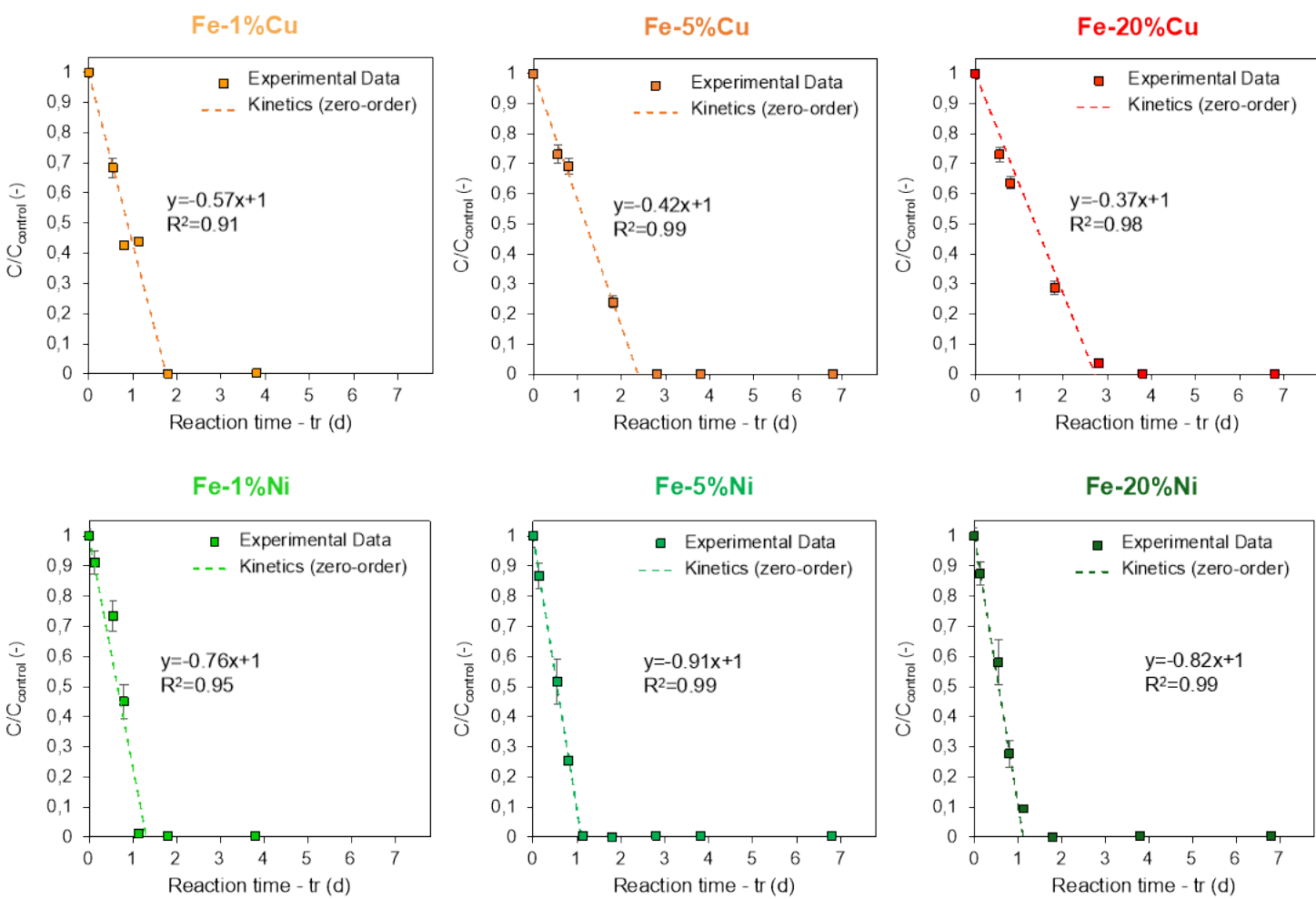
Degradation of trichloroethylene vapors by micrometric zero-valent Fe—Cu and Fe—Ni bimetals under partially saturated conditions

Clarissa Settimi, Daniela Zingaretti, Iason Verginelli^{*}, Renato Baciocchi

Department of Civil Engineering and Computer Science Engineering, University of Rome "Tor Vergata", Via del Politecnico 1, 00133 Rome, Italy



TCE degradation tests using bimetals



Bimetals	K_0 (g m _{air} ⁻³ d ⁻¹)	SSA (m ² g ⁻¹)	k_{SSA} (g m ⁻² d ⁻¹)
Fe-1%Cu	207	0.7	5.7E-03
Fe-5%Cu	153	<LOQ	-
Fe-20%Cu	134	0.5	5.8E-03
Fe-1%Ni	278	0.3	1.9E-03
Fe-5%Ni	332	0.3	2.7E-02
Fe-20%Ni	300	0.2	2.7E-02

- ✓ **Fe-Cu bimetals:** Up to 99.9% TCE vapors degradation in **4 days**
- ✓ **Fe-Ni bimetals:** Up to 99.9% TCE vapors degradation in **2 days**

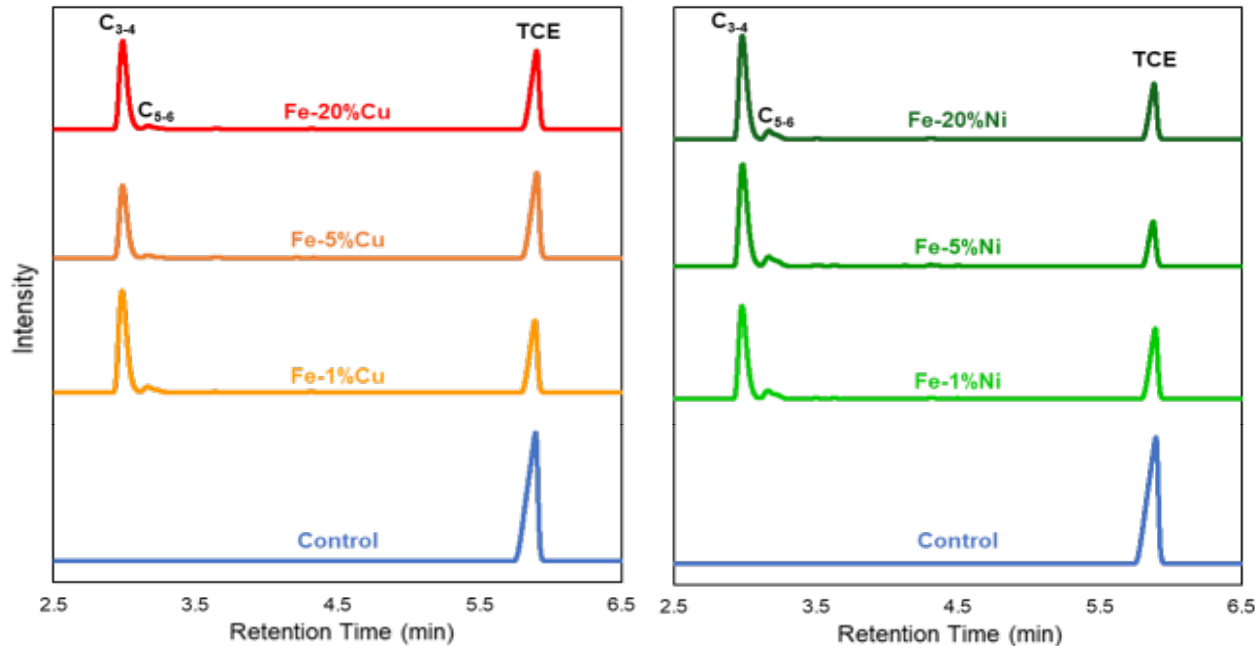
Degradation kinetics
(zero-order):

$$\frac{C(t)}{C_{control}} = -\frac{k_0}{C_0} t_r + 1$$

Settimi et al. (2023). Journal of Contaminant Hydrology 257, 104204.

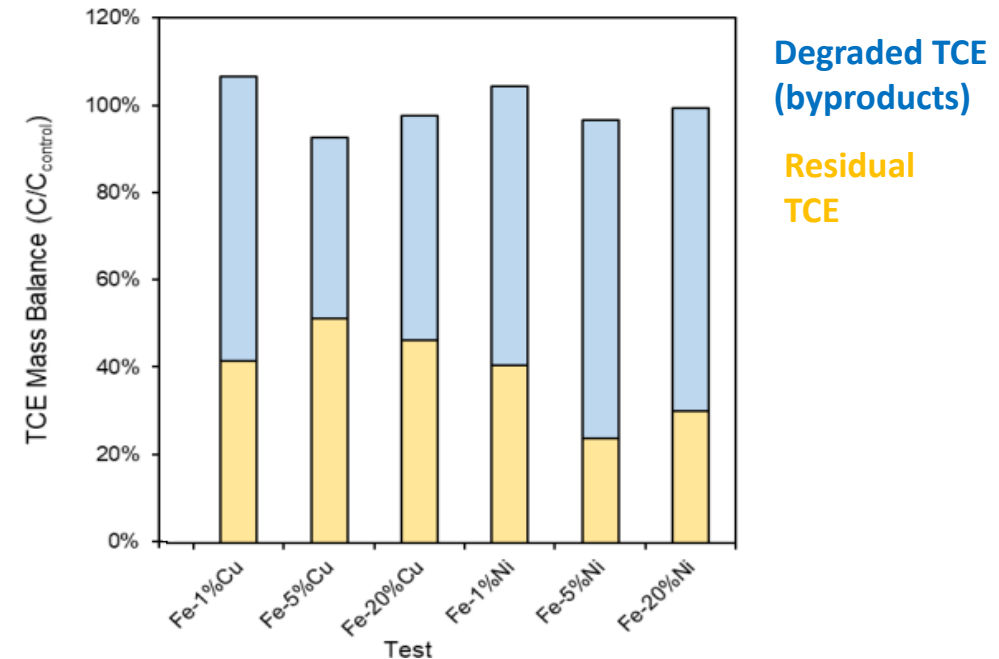
Reaction byproducts and TCE mass balance

Chromatograms at the end of the tests (1 day of reaction time)



- ✓ C₃-C₆ hydrocarbon byproducts
- ✓ No VC and DCE detected
- ✓ Main degradation pathway: β -elimination

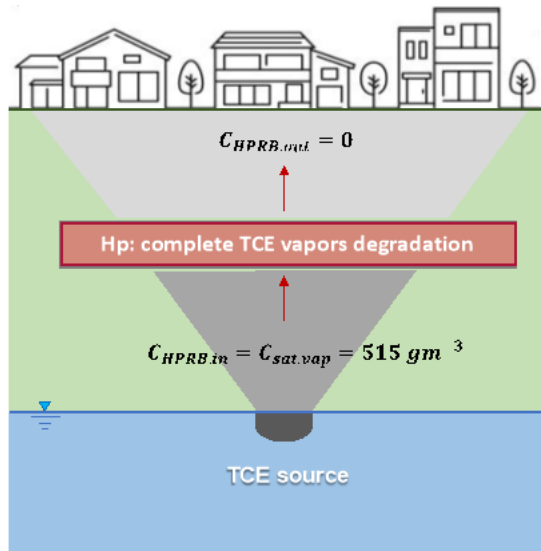
TCE Mass Balance at the end of the tests (1 day of reaction time)



- ✓ Removal of TCE due to the reduction in byproducts (mass balance $\approx$ 100%)
- ✓ Other effects (i.e. adsorption) negligible

HPRB minimum thickness

HPRB minimum thickness to complete remove TCE (d^*)



$$d_{HPRB}^* = \sqrt{2D_{HPRB} \frac{C_{HPRB.in}}{k_0}}$$

Hypothesis:

- zero order kinetic
- $C_{HPRB.in}$ (g m^{-3}): TCE entering into the barrier
- k_0 : degradation kinetic constant ($\text{g m}^{-3}\text{d}^{-1}$)
- D_{HPRB} : Diffusion coefficient in the HPRB (m^2d^{-1})

Materiali	d^*
Fe^a	1 m
Fe-1%Cu	0.15 m
Fe-5%Cu	0.17 m
Fe-20%Cu	0.18 m
Fe-1%Ni	0.13 m
Fe-5%Ni	0.12 m
Fe-20%Ni	0.12 m

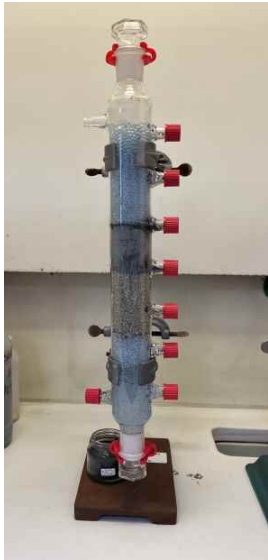
^a Zingaretti et al. 2020

Reduced thickness
(~ 15 cm)

Settimi et al. (2023). Journal of Contaminant Hydrology 257, 104204.

Ongoing activities

PROCESS SCALE -UP



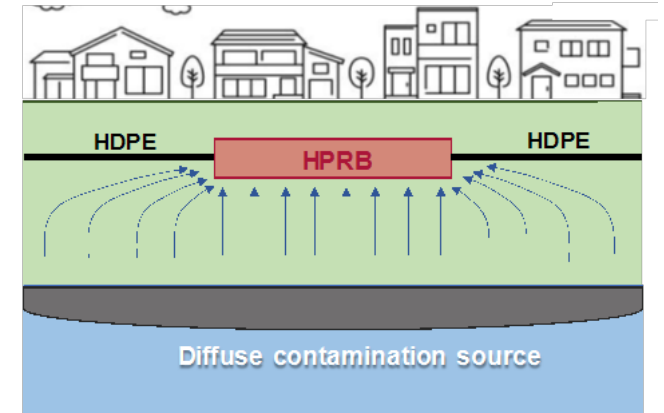
Column Diffusion test

MATERIAL PASSIVATION



Long-term batch tests

FIELD APPLICATION



Design of the configuration
for in situ applications (e.g.
brownfields)

Thanks!



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