

# Removing Short- and Long-Chain Per- and Polyfluoroalkyl Substances from Landfill Leachate: Comparing Two Pilot Studies

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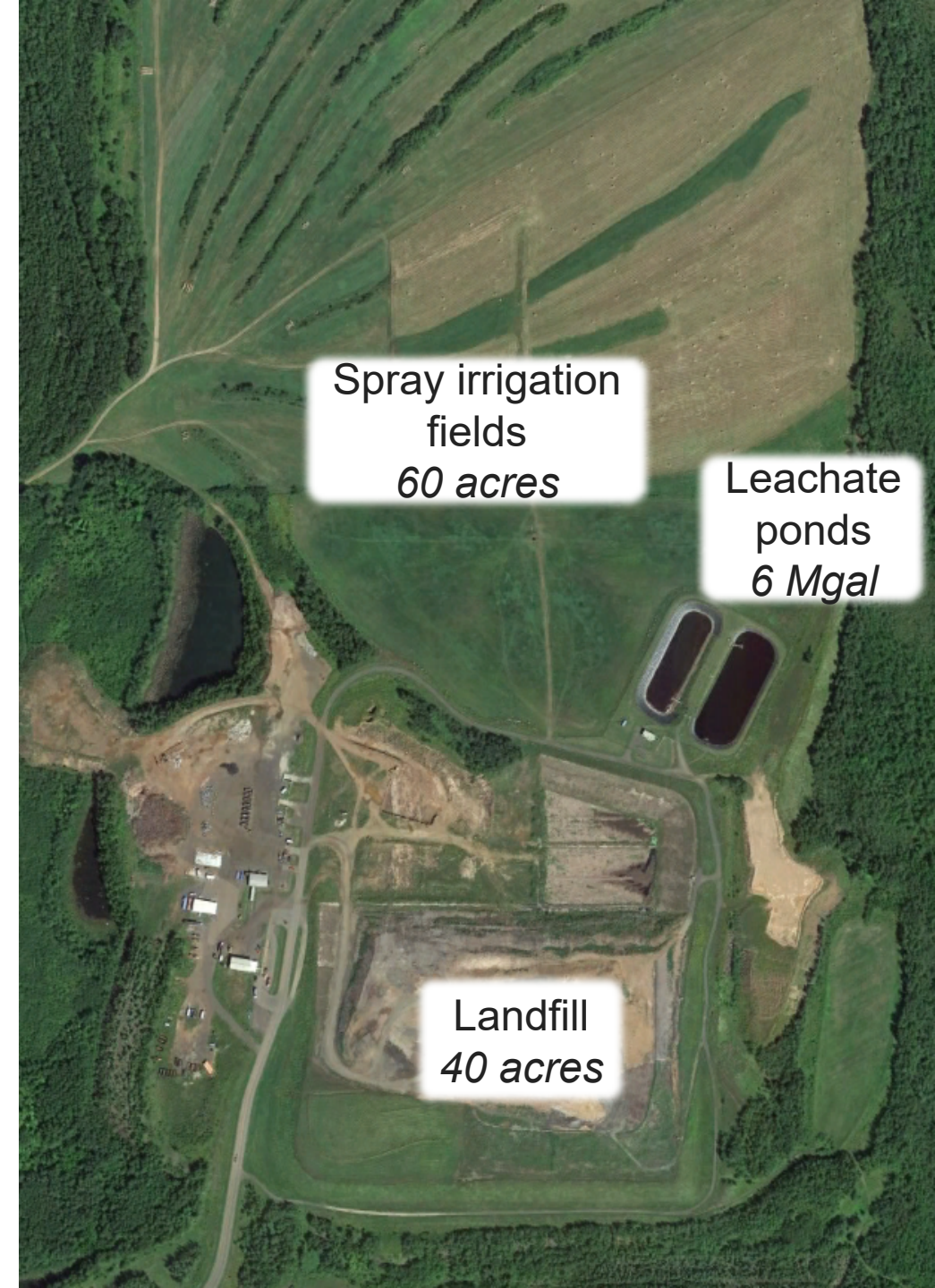


# Acknowledgments



# Background

- Publicly-owned Municipal Solid Waste Landfill
  - RCRA Subtitle D
  - Lined with leachate collection system
- Rural Northern Minnesota Location
  - 60 miles to POTW
- Current leachate treatment
  - Aerated lagoons
  - Spray irrigation
  - No surface water discharge
  - Groundwater monitoring network
- Regulatory drivers changing treatment requirements for continued land application



# Goal

1. Develop an advanced PFAS treatment system for the landfill to continue to spray irrigate
2. Improve secondary contaminant removals



Raw Leachate

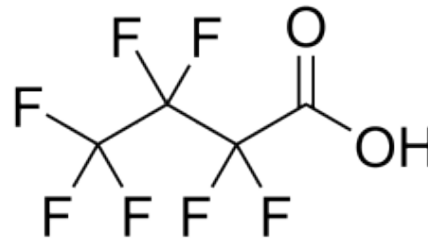


Treated Leachate

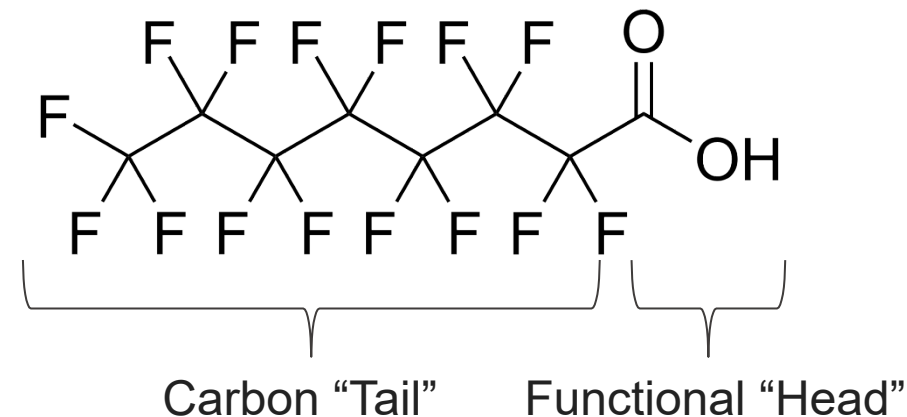
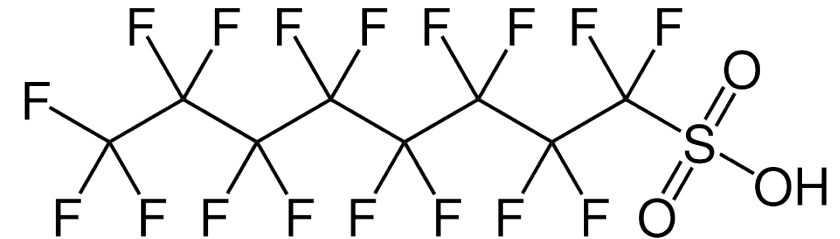
# PFAS Primer

- Per- and polyfluoroalkyl substances (PFAS)
- Large chemical family - thousands of compounds
- Unique Properties
  - Thermal stability
  - Chemical stability
  - Stain repellency
  - Surfactant behavior
- Challenges
  - Toxic at ppt concentrations
  - Bioaccumulating
  - Difficult to destroy

Short-chain <6 C (PFBA)



Long-chain >6 C (PFOS)



# PFAS in Landfill Leachate



# Contaminants of Concern

- Leachate is a complex waste stream
- PFAS is the primary driver, but it is not alone
- Target effluent concentrations derived from:
  - Drinking water health guidance
  - Land application guidance

| Parameter             | Target Effluent Concentration | Pilot Raw Leachate |
|-----------------------|-------------------------------|--------------------|
| <b>Boron (mg / L)</b> | 0.5                           | 11                 |
| <b>Manganese</b>      | 0.1                           | 0.9                |
| <b>Nitrite</b>        | 1.0                           | 0.08               |
| <b>Nitrate</b>        | 10                            | < 0.1              |
| <b>Total Nitrogen</b> | 150                           | 208                |
| <b>PFBA (ng / L)</b>  | 7,000                         | 2300               |
| <b>PFBS</b>           | 100                           | 1200               |
| <b>PFHxA</b>          | 200                           | 4700               |
| <b>PFHxS</b>          | 9                             | 630                |
| <b>PFOA</b>           | 4                             | 2200               |
| <b>PFOS</b>           | 4                             | 160                |
| <b>PFNA</b>           | 10                            | 89                 |
| <b>HFPO-DA (GenX)</b> | 10                            | < 1.6              |

Red above target  
Green at or below target

# Need for Multiple Treatment Methods

| Treatment Method <sup>1</sup>      | Total Organic Carbon | Nitrogen | Manganese | PFAS   | Boron  |
|------------------------------------|----------------------|----------|-----------|--------|--------|
| Constructed Wetland                | Varied               | Good     | Varied    | Varied | Poor   |
| Reverse Osmosis                    | Good                 | Good     | Good      | Good   | Varied |
| Advanced Oxidation Processes (AOP) | Good                 | Varied   | Good      | Poor   | Poor   |
| Conventional Activated Sludge      | Good                 | Varied   | Varied    | Poor   | Poor   |
| Granular Activated Carbon (GAC)    | Varied               | Varied   | Varied    | Good   | Poor   |
| Ion Exchange (IX) for PFAS         | Poor                 | Poor     | Poor      | Good   | Poor   |
| Foam Fractionation                 | Poor                 | Poor     | Poor      | Varied | Poor   |
| IX for Boron                       | Poor                 | Poor     | Poor      | Poor   | Good   |
| Sand/Mixed Media Filtration        | Varied               | Poor     | Good      | Poor   | Poor   |

Poor

Varied

Good

<sup>1</sup> Treatment list is non-exhaustive and subjective to wastewater stream

# Project Timeline

- 2018 – literature review of alternative techniques for PFAS treatment
- 2019-2021 – bench scale testing
- **2022 – demonstration scale hybrid wetland (Pilot #1)**
- **2023 – demonstration scale reverse osmosis (Pilot #2)**
- 2024-2026 – design and build full scale system

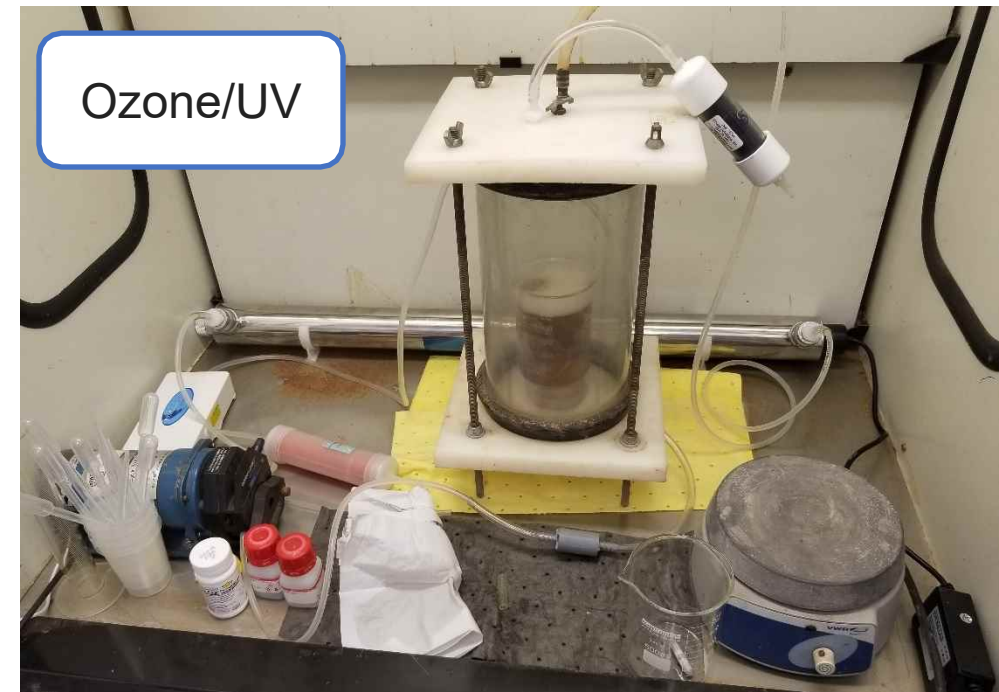
# Bench Testing

- Constructed Wetland
- Advanced Oxidation
- Reverse Osmosis
- Media and Surface Filtration
- Granular activated carbon accelerated column test
- Chemical coagulation/flocculation
- Superoxide
- Organoclay
- Foam fractionation

Continue to  
Demonstration  
Scale

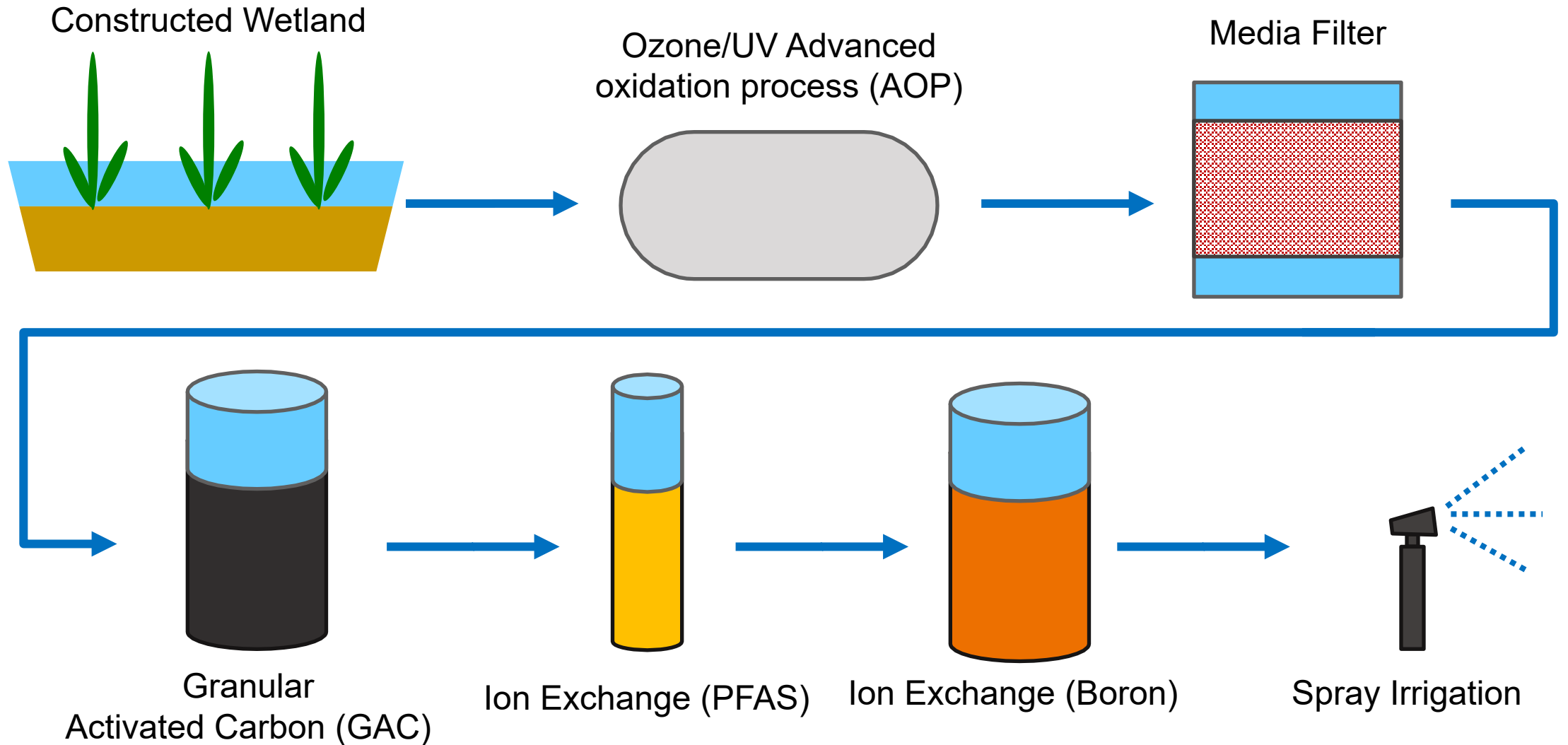


Microcosm-Scale  
Constructed Wetland



Ozone/UV

# Proposed Treatment Train No. 1

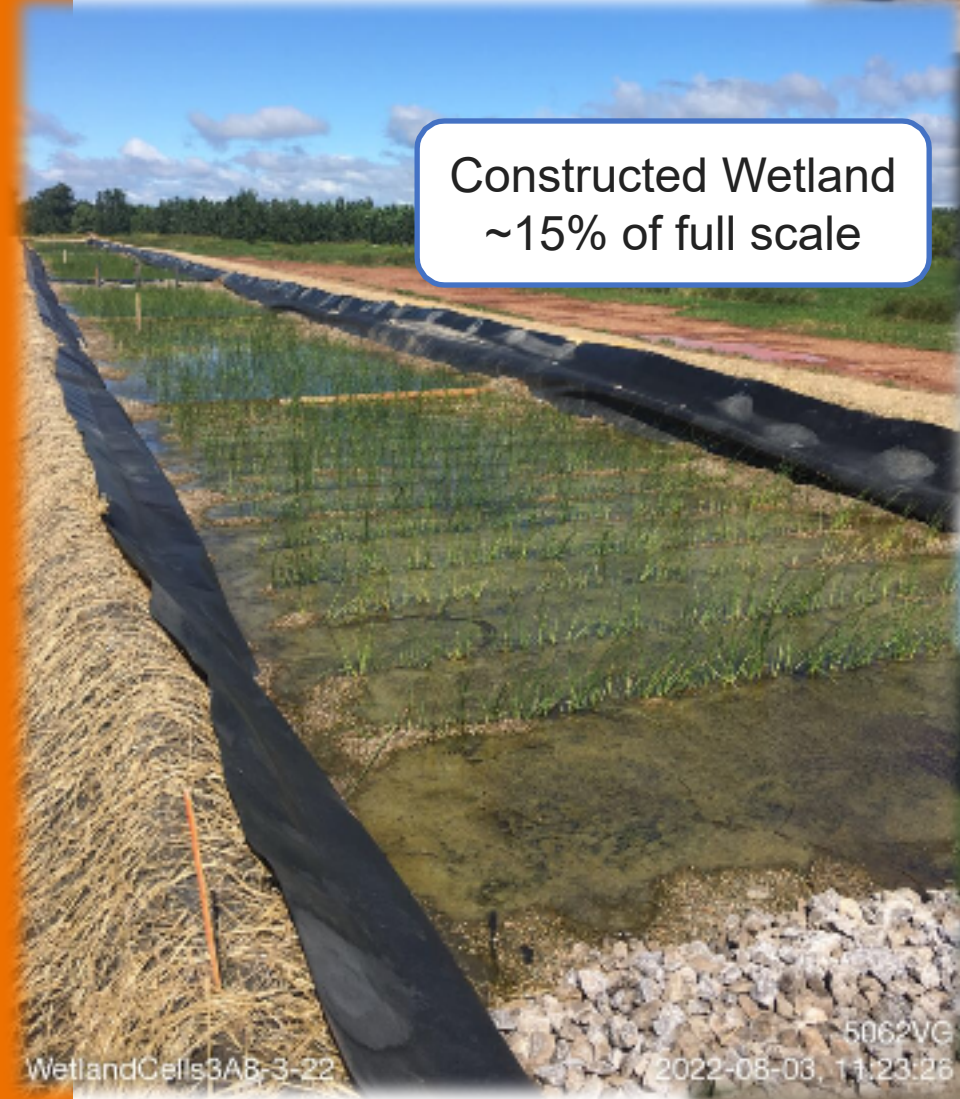


# Pilot No. 1

Constructed Wetland  
~15% of full scale

## Average Removals

- Nitrogen ~30-60%
- Total Organic Carbon (TOC) ~25-40%
- PFAS ~0-20%



5062VG

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WetlandCells3AB-3-22

# Pilot No. 1

## Average Removals

- PFAS >98%
- TOC ~10-90%
- Boron >99%
- Manganese ~95%

Hybrid  
Equipment  
~4% of full scale

Wetland  
Effluent

Final  
Effluent

# Pilot No. 1



Ozone  
Venturi



UV Lamp



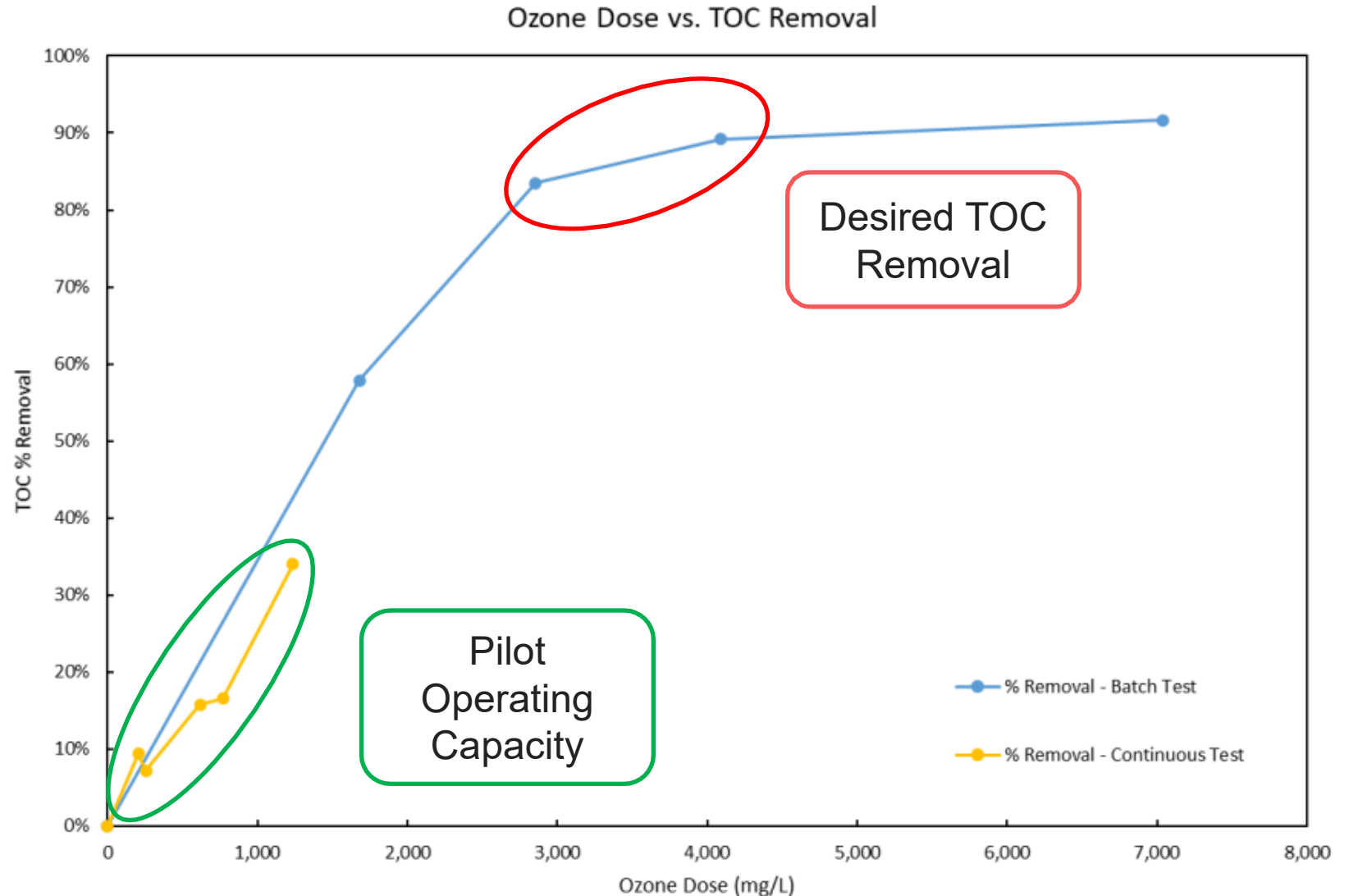
Ozone  
Generator



Ozone  
Contact Tank

# TOC Removal

- TOC removal important to avoid rapid fouling of GAC and IX
- TOC proved highly recalcitrant
- Required ozone dose greater than initially anticipated

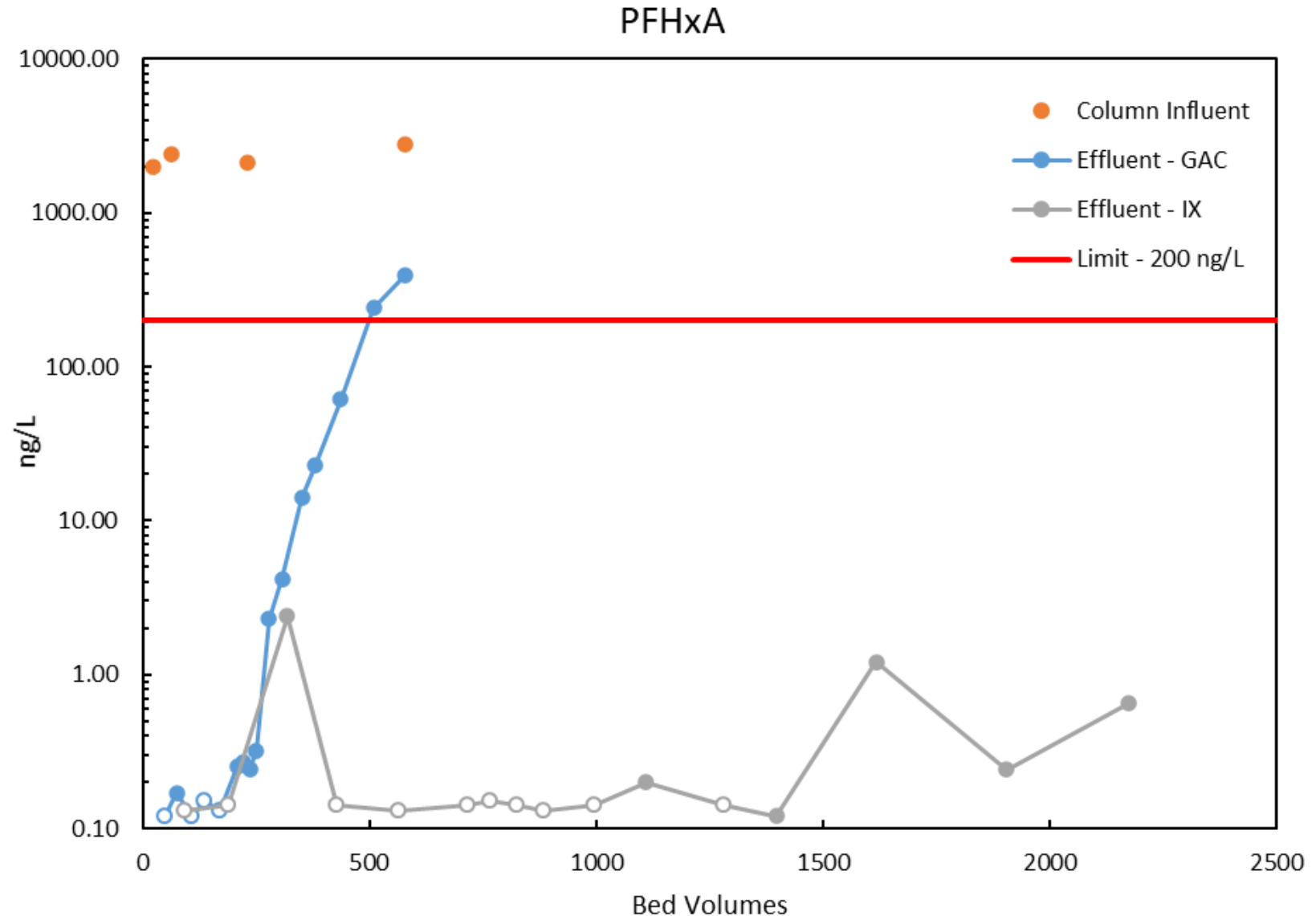


# Pilot No. 1

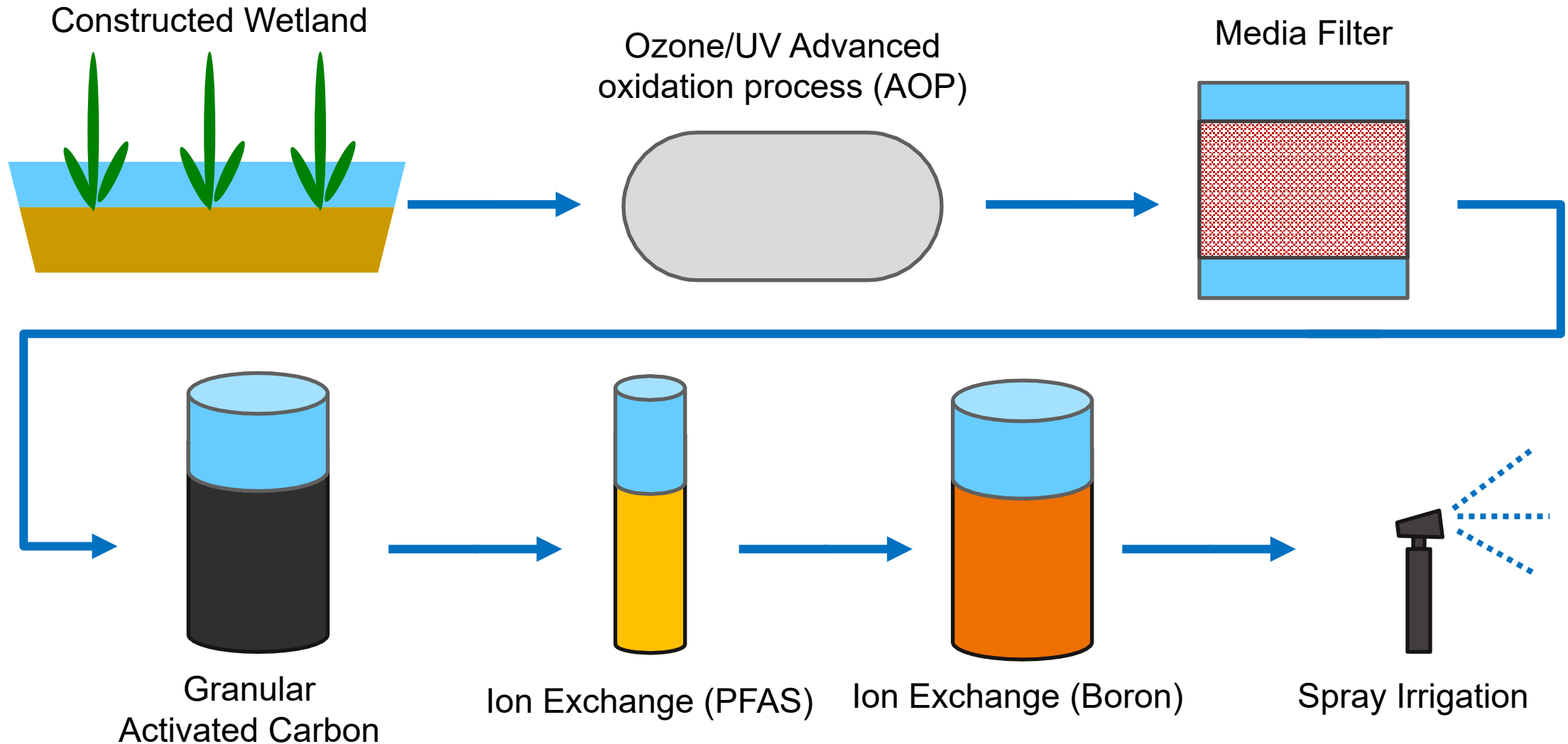


# PFAS Breakthrough

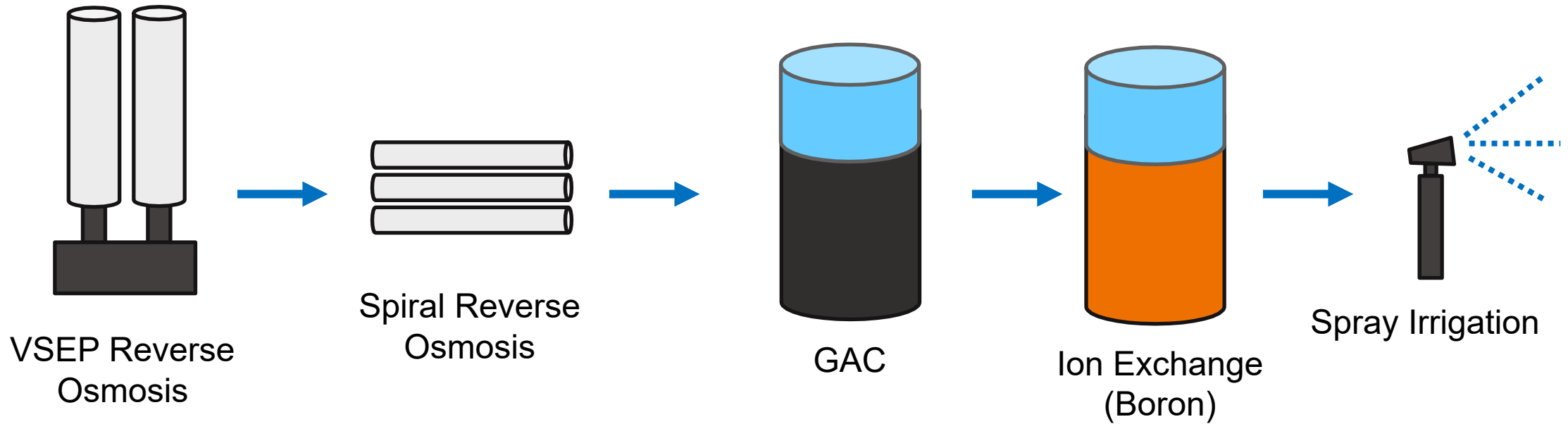
- Able to meet all targets after GAC at startup
- GAC life likely on order of weeks rather than months
- PFHxA breakthrough exceeded limit through GAC in ~1 week



# Pilot No. 1 Challenges



# Proposed Treatment Train No. 2

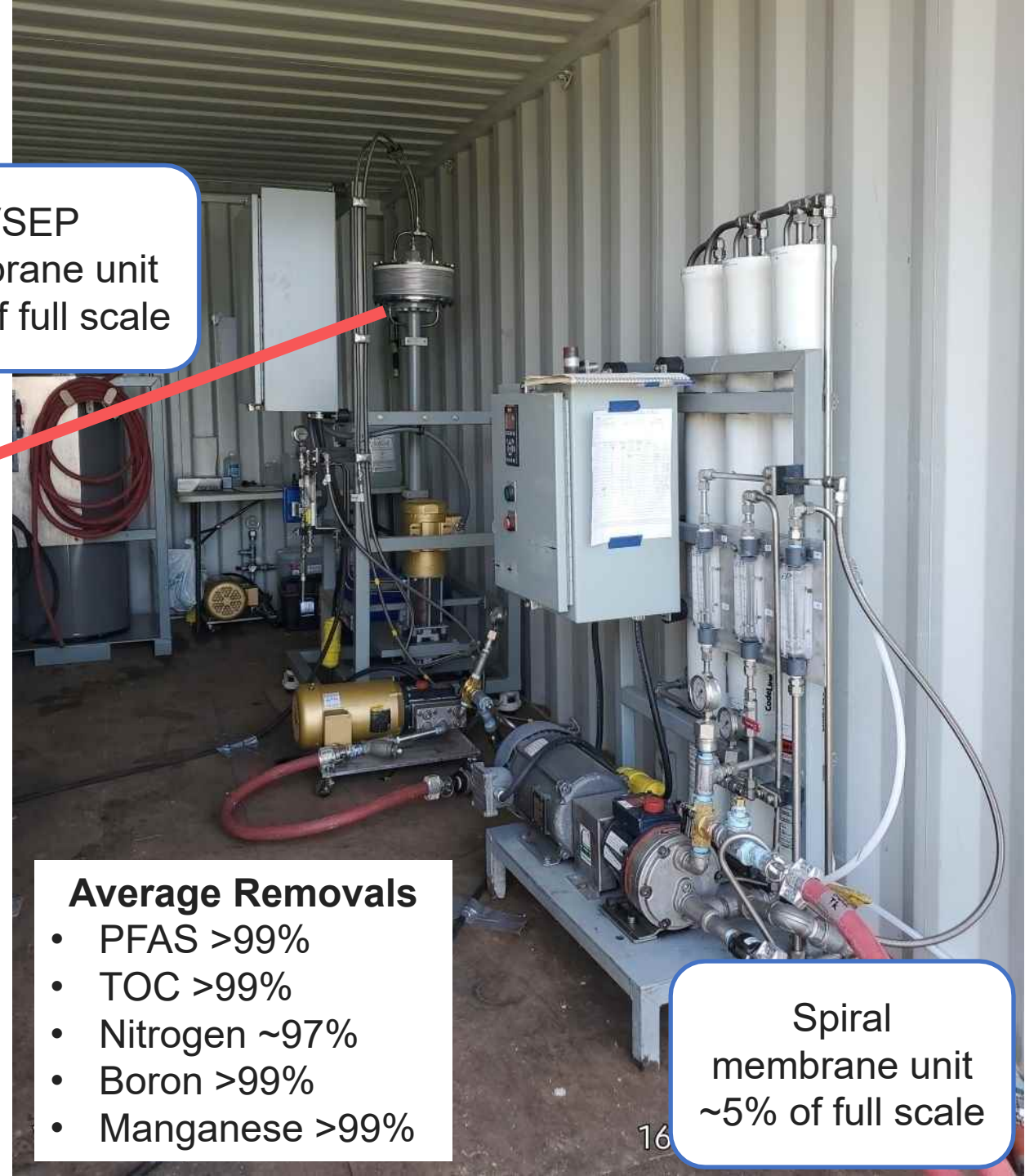


VSEP (Vibratory shear-enhanced process)

# Pilot No. 2



VSEP  
membrane unit  
~1% of full scale

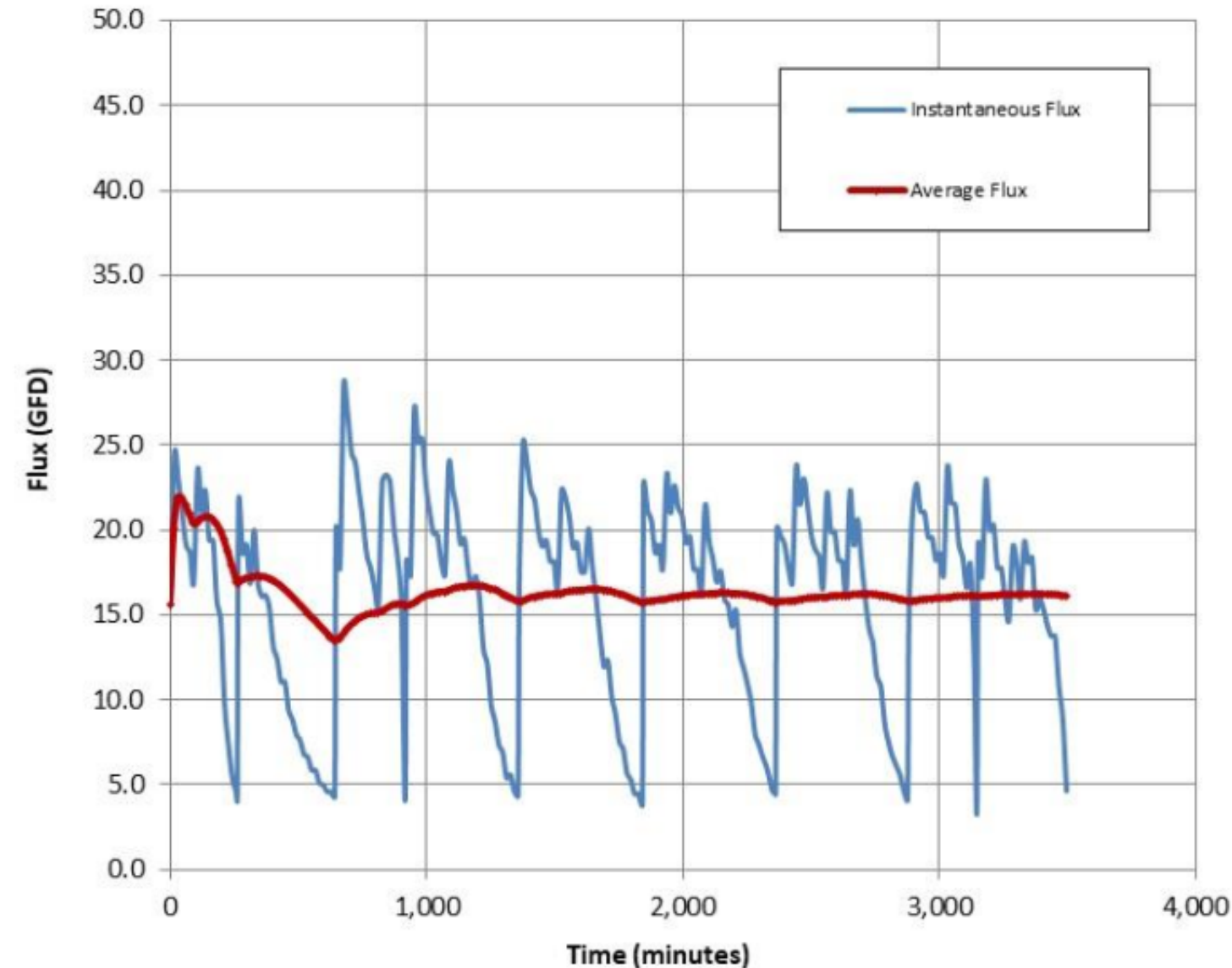


## Average Removals

- PFAS >99%
- TOC >99%
- Nitrogen ~97%
- Boron >99%
- Manganese >99%

Spiral  
membrane unit  
~5% of full scale

# Pilot No. 2 Operation



VSEP membranes showed excellent average flux – 16 GFD (20°C)

Recovery 80-90%

Time between chemical cleaning:

- Raw: 0.25 days
- With antiscalant: 1-4 days
- pH Adjusted (6.5): ~3 days



# PFAS Removal Comparison

Red above target  
Green at or below target

- Both series removed PFAS of interest to below target concentrations
- Pilot No. 1 removal non-steady state
- Pilot No. 2 removal approximately steady-state

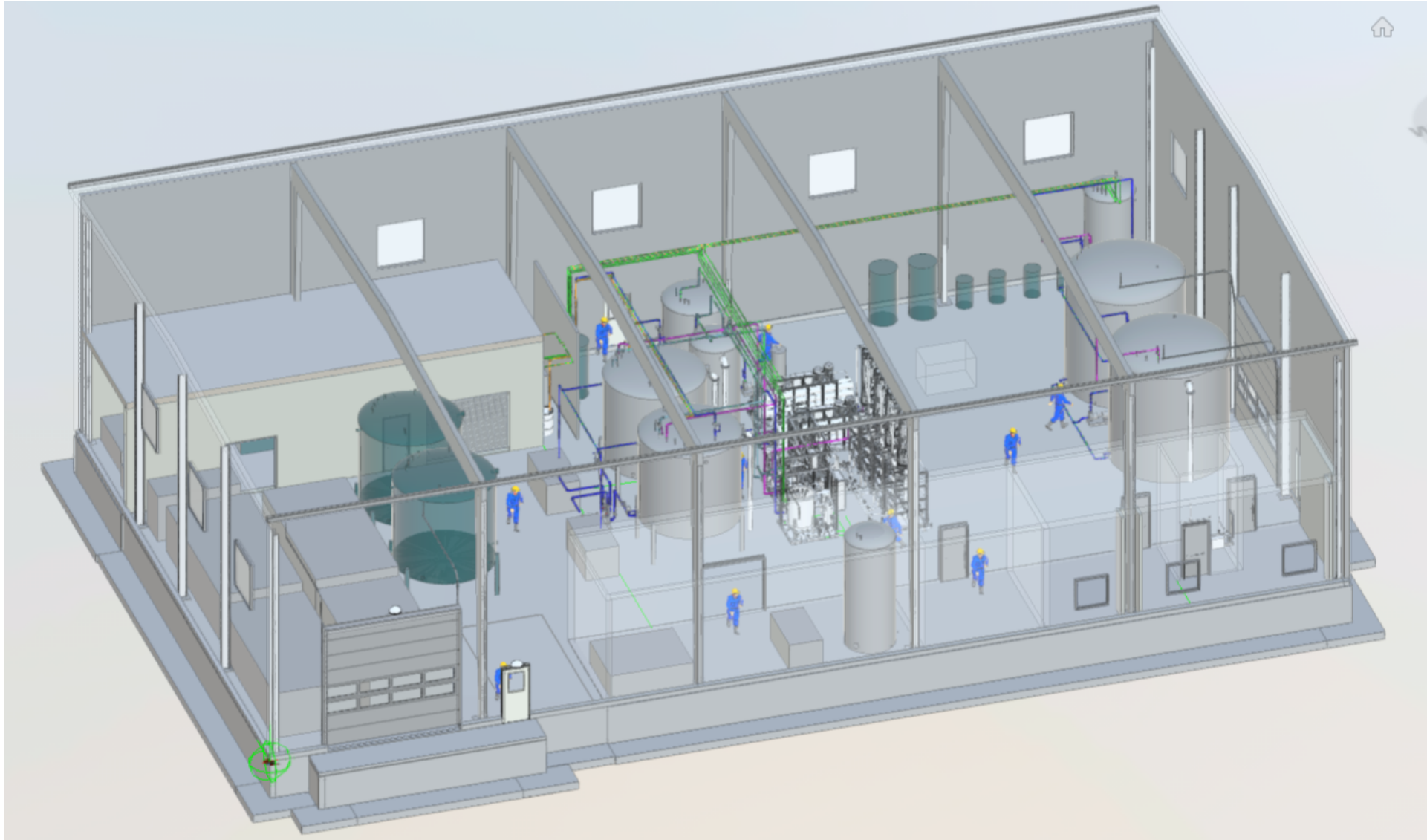
| Parameter            | Target Effluent Concentration | Pilot No. 1* | Pilot No. 2 |
|----------------------|-------------------------------|--------------|-------------|
| <b>PFBA (ng / L)</b> | 7,000                         | 1            | 6           |
| <b>PFBS</b>          | 100                           | < 0.15       | < 0.3       |
| <b>PFHxA</b>         | 200                           | < 0.49       | < 0.1       |
| <b>PFHxS</b>         | 9                             | < 0.09       | < 0.2       |
| <b>PFOA</b>          | 4                             | < 0.49       | 0.4         |
| <b>PFOS</b>          | 4                             | < 0.19       | < 0.2       |
| <b>PFNA</b>          | 10                            | < 0.2        | < 0.2       |
| <b>HFPO-DA</b>       | 10                            | < 0.1        | < 0.7       |

\*Lowest final effluent; media life for absorptive processes untested

# Pilot Comparison

| Pros        |                                                                                                                                                                                               | Cons                                                                                                                                                                                                                          |
|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pilot No. 1 | <ul style="list-style-type: none"><li>• Met target limits for PFAS at times</li></ul>                                                                                                         | <ul style="list-style-type: none"><li>• Peak performance difficult to maintain</li><li>• Large ozone dose required</li><li>• Complex operations</li><li>• Seasonal aspect of pretreatment</li><li>• Large footprint</li></ul> |
| Pilot No. 2 | <ul style="list-style-type: none"><li>• Ability to continuously meet removal targets</li><li>• Additional treatment can easily be added as needed</li><li>• Operational flexibility</li></ul> | <ul style="list-style-type: none"><li>• High energy use</li><li>• Concentrate stream management</li></ul>                                                                                                                     |

# Moving Forward: Full Scale Design



A close-up photograph of two hands shaking in a firm grip, symbolizing agreement or partnership. The image is overlaid with a semi-transparent blue filter. The text "Questions? & Thank You!" is centered over the hands.

**Questions?  
&  
Thank You!**